PYRIDINE DERIVATIVES AS CANNABINOID RECEPTOR MODULATORS

The present invention relates to novel pyridine derivatives, pharmaceutical compositions containing these compounds and their use in the treatment of diseases, particularly pain, which diseases are caused directly or indirectly by an increase or decrease in activity of the cannabinoid receptor.

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Cannabinoids are a specific class of psychoactive compounds present in Indian cannabis (Cannabis sativa), including about sixty different molecules, the most representative being cannabinol, cannabidiol and several isomers of tetrahydrocannabinol. Knowledge of the therapeutic activity of cannabis dates back to the ancient dynasties of China, where, 5,000 years ago, cannabis was used for the treatment of asthma, migraine and some gynaecological disorders. These uses later became so established that, around 1850, cannabis extracts were included in the US Pharmacopaeia and remained there until 1947.

Cannabinoids are known to cause different effects on various systems and/or organs, the most important being on the central nervous system and on the cardiovascular system. These effects include alterations in memory and cognition, euphoria, and sedation. Cannabinoids also increase heart rate and vary systemic arterial pressure. Peripheral effects related to bronchial constriction, immunomodulation, and inflammation have also been observed. The capability of cannabinoids to reduce intraocular pressure and to affect respiratory and endocrine systems is also well documented. See e.g. L.E. Hollister, Health Aspects of Cannabis, Pharmacological Reviews, Vol. 38, pp. 1-20, (1986). More recently, it was found that cannabinoids suppress the cellular and humoral immune responses and exhibit antiinflammatory properties. Wirth et al., Antiinflammatory Properties of Cannabichrome, Life Science, Vol. 26, pp. 1991-1995, (1980).

In spite of the foregoing benefits, the therapeutic use of cannabis is controversial, both due to its relevant psychoactive effects (causing dependence and addiction), and due to manifold side effects that have not yet been completely clarified. Although work in this field has been ongoing since the 1940's, evidence indicating that the peripheral effects of cannabinoids are directly mediated, and not secondary to a CNS effect, has been limited by the lack of receptor characterization, the lack of information concerning an endogenous cannabinoid ligand and, until recently, the lack of receptor subtype selective compounds.

The first cannabinoid receptor was found to be mainly located in the brain, in neural cell lines, and, only to a lesser extent, at the peripheral level. In view of its location, it was called the central receptor ("CB1"). See Matsuda et al., "Structure of a Cannabinoid Receptor and Functional Expression of the Cloned cDNA," Nature, Vol. 346, pp. 561-564 (1990. The second cannabinoid receptor ("CB2") was identified in the spleen, and was assumed to modulate the non psychoactive effects of the cannabinoids. See Munro et el., "Molecular Characterization of a Peripheral Receptor for Cannabinoids," Nature, Vol. 365, pp. 61-65 (1993).

Recently, some compounds have been prepared which are capable of acting as agonists on both the cannabinoid receptors. For example, use of derivatives of dihydroxypyrrole-(1,2,3-d,e)-1,4-benzoxazine in the treatment of glaucoma and the use of derivatives of 1,5-diphenyl-pyrazole as immunomodulators or psychotropic agents in the treatment of various neuropathologies, migraine, epilepsy, glaucoma, etc are known. See U.S. Patent No. 5,112,820 and EP 576357,

respectively. However, because these compounds are active on both the CB1 and CB2 receptor, they can lead to serious psychoactive effects.

The foregoing indications and the preferential localization of the CB2 receptor in the immune system confirms a specific role of CB2 in modulating the immune and antiinflammatory response to stimuli of different sources.

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The total size of the patient population suffering from pain is vast (almost 300 million), dominated by those suffering from back pain, osteo-arthritic pain and post-operative pain. Neuropathic pain (associated with neuronal lesions such as those induced by diabetes, HIV, herpes infection, or stroke) occurs with lower, but still substantial prevalence, as does cancer pain.

The pathogenic mechanisms that give rise to pain symptoms can be grouped into two main categories:

- those that are components of inflammatory tissue responses (Inflammatory Pain);
- those that result from a neuronal lesion of some form (Neuropathic Pain).

Chronic inflammatory pain consists predominantly of osteoarthritis, chronic low back pain and rheumatoid arthritis. The pain results from acute and on-going injury and/or inflammation. There may be both spontaneous and provoked pain.

There is an underlying pathological hypersensitivity as a result of physiological hyperexcitability and the release of inflammatory mediators which further potentiate this hyperexcitability. CB2 receptors are expressed on inflammatory cells (T cells, B cells, macrophages, mast cells) and mediate immune suppression through inhibition of cellular interaction/ inflammatory mediator release. CB2 receptors may also be expressed on sensory nerve terminals and therefore directly inhibit hyperalgesia.

The role of CB2 in immunomodulation, inflammation, osteoporosis, cardiovascular, renal and other disease conditions is now being examined. In light of the fact that cannabinoids act on receptors capable of modulating different functional effects, and in view of the low homology between CB2 and CB1, the importance of developing a class of drugs selective for the specific receptor sub-type is evident. The natural or synthetic cannabinoids currently available do not fulfil this function because they are active on both receptors.

Based on the foregoing, there is a need for compounds which are capable of selectively modulating the receptor for cannabinoids and, therefore, the pathologies associated with such receptors. Thus, CB2 modulators offer a unique approach toward the pharmacotherapy of immune disorders, inflammation, osteoporosis, renal ischemia and other pathophysiological conditions.

The present invention provides novel pyridine derivatives of formula (I) and pharmaceutically acceptable derivatives thereof, pharmaceutical compositions containing these compounds or derivatives, and their use as CB2 receptor modulators, which are useful in the treatment of a variety of disorders.

The present invention further comprises a method for treating a disease mediated by CB2 receptors in an animal, including humans, which comprises administering to an animal in need thereof an effective amount of a compound of formula (I) or a pharmaceutically acceptable derivative thereof.

The invention provides compounds of formula (I):

$$\begin{array}{c|c}
R^6 & O \\
NR^1R^2 \\
NR^4 & R^{10}
\end{array}$$

wherein:

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Y is phenyl, unsubstituted or substituted with one, two or three substituents;

 R^1 is selected from hydrogen, C_{1-6} alkyl, C_{3-6} cycloalkyl, or halosubstituted C_{1-6} alkyl;

 R^2 is $(CH_2)_m R^3$ where m is 0 or 1;

or R¹ and R² together with N to which they are attached form an unsubstituted or substituted 4- to 8- membered non-aromatic heterocyclyl ring;

 R^3 is an unsubstituted or substituted 4- to 8- membered non-aromatic heterocyclyl group, an unsubstituted or substituted C_{3-8} cycloalkyl group, an unsubstituted or substituted straight or branched C_{1-10} alkyl, an unsubstituted or substituted C_{5-7} cycloalkenyl or R^5 ;

 R^4 is selected from hydrogen, C_{1-6} alkyl, C_{3-6} cycloalkyl, or halosubstituted C_{1-6} alkyl, COCH₃ or SO₂Me;

R⁵ is

wherein p is 0, 1 or 2, and X is CH₂, O, S, SO or SO₂;

R⁶ is C₃₋₆cycloalkyl or 4- to 7- membered non aromatic heterocyclic group, and R¹⁰ is hydrogen or R¹⁰ is C₃₋₆cycloalkyl or 4- to 7- membered non aromatic heterocyclic group, and R⁶ is hydrogen;

R⁷ is OH, C₁₋₆alkoxy, NR^{8a}R^{8b}, NHCOR⁹, NHSO₂R⁹ or SOqR⁹;

R^{8a} is H or C₁₋₆alkyl;

R^{8b} is H or C₁₋₆alkyl;

R⁹ is C₁₋₆alkyl;

q is 0, 1 or 2;

and pharmaceutically acceptable derivatives thereof,

In one embodiment X is CH₂, O or S.

In one embodiment Y is a substituted phenyl. In an additional embodiment Y is substituted by 1 or 2 substituents. In a further embodiment R^1 is hydrogen.

In one embodiment R^4 is C ₁₋₆ alkyl or hydrogen, in an additional embodiment methyl or hydrogen. In a further embodiment R^4 is hydrogen.

In one embodiment R^6 is C_{3-6} cycloalkyl or 4- to 7- membered non aromatic heterocyclic group and R^{10} is hydrogen or R^{10} is C_{3-6} cycloalkyl or 4- to 7- membered non aromatic heterocyclic group, and R^6 is hydrogen. In a further embodiment R^6 is C_{3-6} cycloalkyl.

In one embodiment R¹⁰ is hydrogen.

In one embodiment R⁷ is OH.

In one embodiment X is CH₂.

In one embodiment m is 1.

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In one embodiment R² is CH₂R³.

In one embodiment R^3 is an unsubstituted or substituted C_{3-8} cycloalkyl group or an unsubstituted or substituted 4- to 8- membered nonaromatic heterocyclyl group, in a further embodiment an unsubstituted or substituted 4- to 8- membered nonaromatic heterocyclyl groups

When Y is substituted, the substituent or substituents may be selected from: C_{1-6} alkyl, halosubstituted C_{1-6} alkoxy, hydroxy, cyano, halo, C_{1-6} alkyl sulfonyl, -CONH₂, -NHCOCH₃, -COOH, halosubstituted C_{1-6} alkoxy, or $SO_2NR^{8a}R^{8b}$ wherein R^{8a} and R^{8b} are as defined above.

In one embodiment Y is substituted by halo, cyano, methyl, trifluoromethyl, methoxy or trifluoromethoxy.

In one embodiment compounds of formula (I) are compounds of formula (Ia):

R³ is an unsubstituted or substituted 4- to 8- membered non-aromatic heterocyclyl group; R⁶ is C₃₋₆cycloalkyl;

R¹¹ is selected from halo, cyano, methyl, trifluoromethyl, methoxy or trifluoromethoxy; d is 0, 1, 2 or 3;

and pharmaceutically acceptable derivatives thereof.

In one embodiment R³ is tetrahydropyran group.

When R¹ and R² together with N to which they are attached form a 4- to 8- membered non-aromatic heterocyclyl ring which is substituted, or when R³ is substituted, the substituent or substituents are preferably selected from: C₁₋₆ alkyl, C₁₋₆ alkoxy, a hydroxy group, a cyano group, halo or a sulfonyl group, methylsulfonyl, NR^{8a} R^{8b}, NHCOCH₃ (=O), CONHCH₃ and NHSO₂CH₃.

When R¹ and R² together with N to which they are attached form a 4- to 8- membered non-aromatic heterocyclyl ring which is substituted, or when R³ is substituted there can be 1, 2 or 3 substituents.

When R^6 or R^{10} is substituted by 1, 2 or 3 substituents the substituent or substituents are preferably selected from halogen, OH, C_{1-6} alkoxy, cyano, $NR^{8a}R^{8b}$, $NHCOR^9$, $NHSO_2R^9$, SO_qR^9 , C_{1-6} alkyl.

Preferably the compounds are selective for CB2 over CB1. Preferably the compounds are 100 fold selective i.e. compounds of formula (I) have an EC50 value at the cloned human cannabinoid CB2 receptor of at least 100 times the EC50 values at the cloned human cannabinoid CB1 receptor and/or have less than 10% efficacy at the CB1 receptor.

The invention is described using the following definitions unless otherwise indicated.

The term "pharmaceutically acceptable derivative" means any pharmaceutically acceptable salt, ester, salt of such ester or solvate of the compounds of formula (I), or any other compound

which upon administration to the recipient is capable of providing (directly or indirectly) a compound of formula (I) or an active metabolite or residue thereof.

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It will be appreciated by those skilled in the art that compounds of formula (I) may be modified to provide pharmaceutically acceptable derivatives thereof at any of the functional groups in the compounds, and that the compounds of formula (I) may be derivatised at more than one position.

It will be appreciated that, for pharmaceutical use, the salts referred to above will be physiologically acceptable salts, but other salts may find use, for example in the preparation of compounds of formula (I) and the physiological acceptable salts thereof. Pharmaceutically acceptable salts include those described by Berge, Bighley and Monkhouse, J. Pharm. Sci., 1977, 66, 1-19. The term "pharmaceutically acceptable salts" includes salts prepared from pharmaceutically acceptable nontoxic bases including inorganic bases and organic bases. Salts derived from inorganic bases include aluminum, ammonium, calcium, copper, ferric, ferrous, lithium, magnesium, manganic salts, manganous, potassium, sodium, zinc, and the like. Salts derived from pharmaceutically acceptable organic non-toxic bases include salts of primary, secondary, and tertiary amines, substituted amines including naturally occurring substituted amines, cyclic amines, and basic ion exchange resins, such as arginine, betaine, caffeine, choline, N,N'-dibenzylethylenediamine, diethylamine, 2-diethylaminoethanol, 2dimethylaminoethanol, ethanolamine, ethylenediamine, N-ethyl-morpholine, N-ethylpiperidine, glucamine, glucosamine, histidine, hydrabamine, isopropylamine, lysine, methylglucamine, morpholine, piperazine, piperidine, polyamine resins, procaine, purines, theobromine, triethylamine, trimethylamine, trishydroxylmethyl amino methane, tripropyl amine, tromethamine, and the like. When the compound of the present invention is basic, salts may be prepared from pharmaceutically acceptable non-toxic acids, including inorganic and organic acids. Such acids include acetic, benzenesulfonic, benzoic, camphorsulfonic, citric, ethanesulfonic, fumaric, gluconic, glutamic, hydrobromic, hydrochloric, isethionic, lactic, maleic, malic, mandelic, methanesulfonic, mucic, nitric, pamoic, pantothenic, phosphoric, succinic, sulfuric, tartaric, p-toluenesulfonic acid, and the like.

Preferred examples of pharmaceutically acceptable salts include the ammonium, calcium, magnesium, potassium, and sodium salts, and those formed from maleic, fumaric, benzoic, ascorbic, parnoic, succinic, hydrochloric, sulfuric, bismethylenesalicylic, methanesulfonic, ethanedisulfonic, propionic, tartaric, salicylic, citric, gluconic, aspartic, stearic, palmitic, itaconic, glycolic, paminobenzoic, glutamic, benzenesulfonic, cyclohexylsulfamic, phosphoric and nitric acids.

The terms 'halogen or halo' are used to represent fluorine, chlorine, bromine or iodine.

The term 'alkyl' as a group or part of a group means a straight or branched chain alkyl group or combinations thereof, for example a methyl, ethyl, n-propyl, i-propyl, n-butyl, s-butyl, t-butyl, pentyl, hexyl, 1,1-dimethylethyl, or combinations thereof.

The term 'alkoxy' as a group or as part of a group means a straight, branched or cyclic chain alkyl group having an oxygen atom attached to the chain, for example a methoxy, ethoxy, n-propoxy, i-propoxy, n-butoxy, s-butoxy, t-butoxy group, pentoxy, hexyloxy group, cyclopentoxy or cyclohexyloxy group.

The term 'cycloalkyl' means a closed 3- to 8- membered non-aromatic ring, for example cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl or cycloheptyl, or cyclooctyl.

The term 'cycloalkenyl' means a closed 3- to 8- membered non-aromatic ring containing at least one double bond, for example cyclopropenyl, cyclobutenyl, cyclopentenyl, cyclohexenyl or cyclohetenyl, or cycloctenyl.

When R¹ and R² taken together with the N to which they are attached form an optionally substituted non-aromatic heterocyclyl ring, the ring may optionally contain 1, 2, 3 or 4 further hetero atoms. The ring may be saturated or unsaturated. Preferably the further hetero atoms are selected from oxygen, nitrogen or sulphur. An example of a 4 membered heterocyclyl ring is azetidinyl. An example of a 5- membered heterocyclyl ring is pyrrolidinyl. Examples of 6-membered heterocyclyl rings are morpholinyl, piperizinyl, piperidinyl or tetrahydropyridinyl. Examples of a 7- membered heterocyclyl ring are azapine or oxapine. Examples of 8-membered heterocyclyl rings are azacyclooctanyl, azaoxacyclooctanyl or azathiacyclooctanyl.

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When R³, R⁶ or R¹⁰ are non-aromatic heterocyclyl groups, the ring may contain 1, 2, 3, or 4 hetero atoms. Preferably the hetero atoms are selected from oxygen, nitrogen or sulphur. Examples of 4- membered groups are 2- or 3- azetidinyl, oxetanyl, thioxetanyl, thioxetanyl-s-oxide and thioxetanyl-s,s-dioxide. Examples of 5- membered heterocyclyl groups in this instance include dioxalanyl, pyrrolidinyl, tetrahydrofuranyl, tetrahydrothiophenyl and tetrahydrothiophenyl-s,s-dioxide. An additional example is tetrahydrothiophenyl-s-oxide. Examples of 6-membered heterocyclyl groups are morpholinyl, piperidinyl, piperazinyl, tetrahydropyranyl, tetrahydrothiopyranyl, thiomorpholinyl, thiomorpholinyl-s,s-dioxide, tetrahydrothiopyranyl-s-oxide, tetrahydrothiopyranyl-s,s-dioxide. Additional examples are tetrahydrothiopyranyl-s-oxide, tetrahydrothiopyranyl-s,s-dioxide, thiomorpholinyl-s-oxide and tetrahydro-thiopyran-1-oxide. Examples of 7- membered heterocyclyl rings are azapine and oxapine. Examples of 8- membered groups are azacyclooctanyl, azaoxacyclooctanyl, azathiacyclooctanyl, oxacylcooctanyl and thiacyclooctanyl. Additional examples are azathiacyclooctanyl-s-oxide, azathiacyclooctanyl-s,s-dioxide, thiacyclooctanyl-s-oxide and thiacyclooctanyl-s,s-dioxide

Preferred compounds of the present invention can be selected from: 6-(3-Bromo-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 4-Cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-6-(3-trifluoromethoxy-phenylamino)-nicotinamide;

4-Cyclopropyl-6-(2,4-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 6-(3-Chloro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 4-Cyclopropyl-6-(2-fluoro-trifluoromethyl-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide;

6-(3-Chloro-4-fluoro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 6-(3-Chloro-phenylamino)-4-cyclopropyl-N-(1,1-dioxo-tetrahydro-1/6-thiophen-3-ylmethyl)-nicotinamide;

4-Cyclopropyl-6-(3,5-difluoro-phenylamino)- N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide;

6-(2-Chloro-4-cyano-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 6-(4-Bromo-2-chloro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 6-(2-Bromo-4-chloro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 6-(2-Bromo-5-fluoro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; 6-(5-Chloro-2-fluoro-phenylamino)-4-cyclopropyl- N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide; and pharmaceutically acceptable derivatives thereof.

Compounds of formula (I) can be prepared as set forth in the following scheme:

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wherein LG is a leaving group, for example halo, L is a leaving group for example halogen, SO_wC_{1-6} alkyl, SO_x aryl or $-OSO_2Z$ where in w is 0, 1 or 2, Z as C_{1-6} alkyl, halosubstituted C_{1-6} alkyl or aryl, x is 0, 1 or 2 and R^1 , R^2 , R^4 , R^6 , R^{10} , and Y are as defined for compounds of formula (I).

It is to be understood that the present invention encompasses all isomers of compounds of formula (I) and their pharmaceutically acceptable derivatives, including all geometric, tautomeric and optical forms, and mixtures thereof (e.g. racemic mixtures). Where additional chiral centres are present in compounds of formula (I), the present invention includes within its scope all possible diastereoismers, including mixtures thereof. The different isomeric forms may be separated or resolved one from the other by conventional methods, or any given isomer may be obtained by conventional synthetic methods or by stereospecific or asymmetric syntheses.

The subject invention also includes isotopically-labeled compounds, which are identical to those recited in formulas I and following, but for the fact that one or more atoms are replaced by an atom having an atomic mass or mass number different from the atomic mass or mass number usually found in nature. Examples of isotopes that can be incorporated into compounds of the invention include isotopes of hydrogen, carbon, nitrogen, oxygen, phosphorous, fluorine, iodine, and chlorine, such as ³H, ¹¹C, ¹⁴C, ¹⁸F, ¹²³I and ¹²⁵I.

Compounds of the present invention and pharmaceutically acceptable salts of said compounds that contain the aforementioned isotopes and/or other isotopes of other atoms are within the scope of the present invention. Isotopically-labeled compounds of the present invention, for example those into which radioactive isotopes such as ³H, ¹⁴C are incorporated, are useful in drug and/or substrate tissue distribution assays. Tritiated, i.e., ³H, and carbon-14, i.e., ¹⁴C, isotopes are particularly preferred for their ease of preparation and detectability. ¹¹C and ⁸F isotopes are particularly useful in PET (positron emission tomography), and ¹²⁵I isotopes are particularly useful in SPECT (single photon emission computerized tomography), all useful in brain imaging. Further, substitution with heavier isotopes such as deuterium, i.e., ²H, can afford certain therapeutic advantages resulting from greater metabolic stability, for example increased *in vivo* half-life or reduced dosage requirements and, hence, may be preferred in some circumstances. Isotopically

labeled compounds of formula I and following of this invention can generally be prepared by carrying out the procedures disclosed in the Schemes and/or in the Examples below, by substituting a readily available isotopically labeled reagent for a non-isotopically labeled reagent.

The compounds of formula (I) may be prepared in crystalline or non-crystalline form, and, if crystalline, may optionally be hydrated or solvated. This invention includes within its scope stoichiometric hydrates or solvates as well as compounds containing variable amounts of water and/or solvent.

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The compounds of the invention bind selectively to the CB2 receptor, and are therefore useful in treating CB2 receptor mediated diseases.

In view of their ability to bind to the CB2 receptor, the compounds of the invention may be useful in the treatment of the disorders that follow. Thus, the compounds of formula (I) may be useful as analgesics. For example they may be useful in the treatment of chronic inflammatory pain (e.g. pain associated with rheumatoid arthritis, osteoarthritis, rheumatoid spondylitis, gouty arthritis and juvenile arthritis) including the property of disease modification and joint structure preservation; musculoskeletal pain; lower back and neck pain; sprains and strains; neuropathic pain; sympathetically maintained pain; myositis; pain associated with cancer and fibromyalgia; pain associated with migraine; pain associated with influenza or other viral infections, such as the common cold; rheumatic fever; pain associated with functional bowel disorders such as non-ulcer dyspepsia, non-cardiac chest pain and irritable bowel syndrome; pain associated with myocardial ischemia; post operative pain; headache; toothache; and dysmenorrhea.

The compounds of the invention may also be useful disease modification or joint structure preservation in multiple sclerosis, rheumatoid arthritis, osteo-arthritis, rheumatoid spondylitis, gouty arthritis and juvenile arthritis.

The compounds of the invention may be particularly useful in the treatment of neuropathic pain. Neuropathic pain syndromes can develop following neuronal injury and the resulting pain may persist for months or years, even after the original injury has healed. Neuronal injury may occur in the peripheral nerves, dorsal roots, spinal cord or certain regions in the brain. Neuropathic pain syndromes are traditionally classified according to the disease or event that precipitated them. Neuropathic pain syndromes include: diabetic neuropathy; sciatica; non-specific lower back pain; multiple sclerosis pain; fibromyalgia; HIV-related neuropathy; post-herpetic neuralgia; trigeminal neuralgia; and pain resulting from physical trauma, amputation, cancer, toxins or chronic inflammatory conditions. These conditions are difficult to treat and although several drugs are known to have limited efficacy, complete pain control is rarely achieved. The symptoms of neuropathic pain are incredibly heterogeneous and are often described as spontaneous shooting and lancinating pain, or ongoing, burning pain. In addition, there is pain associated with normally nonpainful sensations such as "pins and needles" (paraesthesias and dysesthesias), increased sensitivity to touch (hyperesthesia), painful sensation following innocuous stimulation (dynamic, static or thermal allodynia), increased sensitivity to noxious stimuli (thermal, cold, mechanical hyperalgesia), continuing pain sensation after removal of the stimulation (hyperpathia) or an absence of or deficit in selective sensory pathways (hypoalgesia).

The compounds of formula (I) may also be useful in the treatment of fever.

The compounds of formula (I) may also be useful in the treatment of inflammation, for example in the treatment of skin conditions (e.g. sunburn, burns, eczema, dermatitis, psoriasis);

ophthalmic diseases such as glaucoma, retinitis, retinopathies, uveitis and of acute injury to the eye tissue (e.g. conjunctivitis); lung disorders (e.g. asthma, bronchitis, emphysema, allergic rhinitis, respiratory distress syndrome, pigeon fancier's disease, farmer's lung, chronic obstructive pulmonary disease, (COPD); gastrointestinal tract disorders (e.g. aphthous ulcer, Crohn's disease, atopic gastritis, gastritis varialoforme, ulcerative colitis, coeliac disease, regional ileitis, irritable bowel syndrome, inflammatory bowel disease, gastroesophageal reflux disease); organ transplantation; other conditions with an inflammatory component such as vascular disease, migraine, periarteritis nodosa, thyroiditis, aplastic anaemia, Hodgkin's disease, sclerodoma, myaesthenia gravis, multiple sclerosis, sorcoidosis, nephrotic syndrome, Bechet's syndrome, polymyositis, gingivitis, myocardial ischemia, pyrexia, systemic lupus erythematosus, tendinitis, bursitis, and Sjogren's syndrome.

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The compounds of formula (I) may also be useful in the treatment of bladder hyperrelexia following bladder inflammation.

The compounds of formula (I) may also be useful in the treatment of immunological diseases such as autoimmune diseases, immunological deficiency diseases or organ transplantation. The compounds of formula (I) are also effective in increasing the latency of HIV infection.

The compounds of formula (I) may also be useful in the treatment of diseases of abnormal platelet function (e.g. occlusive vascular diseases).

The compounds of formula (I) may also be useful in the treatment of neuritis, heart burn, dysphagia, pelvic hypersensitivity, urinary incontinence, cystitis or pruritis.

The compounds of formula (I) may also be useful for the preparation of a drug with diuretic action.

The compounds of formula (I) may also be useful in the treatment of impotence or erectile dysfunction.

The compounds of formula (I) may also be useful for attenuating the hemodynamic side effects of non-steroidal anti-inflammatory drugs (NSAID's) and cyclooxygenase-2 (COX-2) inhibitors.

The compounds of formula (I) may also be useful in the treatment of neurodegenerative diseases and neurodegeneration such as dementia, particularly degenerative dementia (including senile dementia, Alzheimer's disease, Pick's disease, Huntingdon's chorea, Parkinson's disease and Creutzfeldt-Jakob disease, motor neuron disease); vascular dementia (including multi-infarct dementia); as well as dementia associated with intracranial space occupying lesions; trauma; infections and related conditions (including HIV infection); dementia in Parkinson's disease; metabolism; toxins; anoxia and vitamin deficiency; and mild cognitive impairment associated with ageing, particularly Age Associated Memory Impairment. The compounds may also be useful for the treatment of amyotrophic lateral sclerosis (ALS) and neuroinflamation.

The compounds of formula (I) may also be useful in neuroprotection and in the treatment of neurodegeneration following stroke, cardiac arrest, pulmonary bypass, traumatic brain injury, spinal cord injury or the like.

The compounds of formula (I) may also be useful in the treatment of tinnitus.

The compounds of formula (I) may also be useful in the treatment of psychiatric disease for example schizophrenia, depression (which term is used herein to include bipolar depression, unipolar depression, single or recurrent major depressive episodes with or without psychotic

features, catatonic features, melancholic features, atypical features or postpartum onset, seasonal affective disorder, dysthymic disorders with early or late onset and with or without atypical features, neurotic depression and social phobia, depression accompanying dementia for example of the Alzheimer's type, schizoaffective disorder or the depressed type, and depressive disorders resulting from general medical conditions including, but not limited to, myocardial infarction, diabetes, miscarriage or abortion, etc), anxiety disorders (including generalised anxiety disorder and social anxiety disorder), panic disorder, agoraphobia, social phobia, obsessive compulsive disorder and post-traumatic stress disorder, memory disorders, including dementia, amnesic disorders and age-associated memory impairment, disorders of eating behaviours, including anorexia nervosa and bulimia nervosa, sexual dysfunction, sleep disorders (including disturbances of circadian rhythm, dyssomnia, insomnia, sleep apnea and narcolepsy), withdrawal from abuse of drugs such as of cocaine, ethanol, nicotine, benzodiazepines, alcohol, caffeine, phencyclidine (phencyclidine-like compounds), opiates (e.g. cannabis, heroin, morphine), amphetamine or amphetamine-related drugs (e.g. dextroamphetamine, methylamphetamine) or a combination thereof.

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The compounds of formula (I) may also be useful in preventing or reducing dependence on, or preventing or reducing tolerance or reverse tolerance to, a dependence - inducing agent. Examples of dependence inducing agents include opioids (e.g. morphine), CNS depressants (e.g. ethanol), psychostimulants (e.g. cocaine) and nicotine.

The compounds of formula (I) may also be useful in the treatment of kidney dysfunction (nephritis, particularly mesangial proliferative glomerulonephritis, nephritic syndrome), liver dysfunction (hepatitis, cirrhosis), gastrointestinal dysfunction (diarrhoea) and colon cancer.

The term "treatment" or "treating" as used herein includes the treatment of established disorders and also includes the prophylaxis thereof. The term "prophylaxis" is used herein to mean preventing symptoms in an already afflicted subject or preventing recurrance of symptoms in an afflicted subject and is not limited to complete prevention of an afflication.

According to a further aspect of the invention, we provide a compound of formula (I) or a pharmaceutically acceptable derivative thereof for use in human or veterinary medicine.

According to another aspect of the invention, we provide a compound of formula (I) or a pharmaceutically acceptable derivative thereof for use in the treatment of a condition which is mediated by the activity of cannabinoid 2 receptors.

According to a further aspect of the invention, we provide a method of treating a human or animal subject suffering from a condition which is mediated by the activity of cannabinoid 2 receptors which comprises administering to said subject a therapeutically effective amount of a compound of formula (I) or a pharmaceutically acceptable derivative thereof.

According to a further aspect of the invention we provide a method of treating a human or animal subject suffering from an immune disorder, an inflammatory disorder, pain, rheumatoid arthritis, multiple sclerosis, osteoarthritis or osteoporosis which method comprises administering to said subject an effective amount of a compound of formula (I) or a pharmaceutically acceptable derivative thereof.

Preferably the pain is selected from inflammatory pain, viseral pain, cancer pain, neuropathic pain, lower back pain, muscular sceletal, post operative pain, acute pain and migraine. More preferably the inflammatory pain is pain associated with rheumatoid arthritis or osteoarthritis.

According to another aspect of the invention is provided the use of a compound of formula (I) or a pharmaceutically acceptable derivative thereof for the manufacture of a therapeutic agent for the treatment or prevention of a condition such as an immune disorder, an inflammatory disorder, pain, rheumatoid arthritis, multiple sclerosis, osteoarthritis or osteoporosis.

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In order to use a compound of formula (I) or a pharmaceutically acceptable derivative thereof for the treatment of humans and other mammals it is normally formulated in accordance with standard pharmaceutical practice as a pharmaceutical composition. Therefore in another aspect of the invention is provided a pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable derivative thereof adapted for use in human or veterinary medicine.

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As used herein, "modulator" means both antagonist, partial or full agonist and inverse agonist. Preferably the present modulators are agonists.

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Compounds of formula (I) and their pharmaceutically acceptable derivatives may be administered in a standard manner for the treatment of the indicated diseases, for example orally, parentarally, sub-lingually, dermally, intranasally, transdermally, rectally, via inhalation or via buccal administration.

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Compound of formula (I) and their pharmaceutically acceptable derivatives which are active when given orally can be formulated as syrups, tablets, capsules and lozenges. A syrup formulation will generally consist of a suspension or solution of the compound or salt in a liquid carrier for example, ethanol, peanut oil, olive oil, glycerine or water with a flavouring or colouring agent. Where the composition is in the form of a tablet, any pharmaceutical carrier routinely used for preparing solid formulations may be used. Examples of such carriers include magnesium stearate, terra alba, tale, gelatin, acacia, stearic acid, starch, lactose and sucrose. Where the composition is in the form of a capsule, any routine encapsulation is suitable, for example using the aforementioned carriers in a hard gelatin capsule shell. Where the composition is in the form of a soft gelatin shell capsule any pharmaceutical carrier routinely used for preparing dispersions or suspensions may be considered, for example aqueous gums, celluloses, silicates or oils, and are incorporated in a soft gelatin capsule shell.

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Typical parenteral compositions consist of a solution or suspension of a compound or derivative in a sterile aqueous or non-aqueous carrier optionally containing a parenterally acceptable oil, for example polyethylene glycol, polyvinylpyrrolidone, lecithin, arachis oil or sesame oil.

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Typical compositions for inhalation are in the form of a solution, suspension or emulsion that may be administered as a dry powder or in the form of an aerosol using a conventional propellant such as dichlorodifluoromethane or trichlorofluoromethane.

A typical suppository formulation comprises a compound of formula (I) or a pharmaceutically acceptable derivative thereof which is active when administered in this way, with a binding and/or lubricating agent, for example polymeric glycols, gelatins, cocoa-butter or other low melting vegetable waxes or fats or their synthetic analogs.

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Typical dermal and transdermal formulations comprise a conventional aqueous or non-aqueous vehicle, for example a cream, ointment, lotion or paste or are in the form of a medicated plaster, patch or membrane.

Preferably the composition is in unit dosage form, for example a tablet, capsule or metered aerosol dose, so that the patient may administer a single dose.

Each dosage unit for oral administration contains suitably from 0.01 mg to 500 mg/Kg, and preferably from 0.01 mg to 100 mg/Kg, and each dosage unit for parenteral administration contains suitably from 0.001 mg to 100 mg/Kg, of a compound of formula(I) or a pharmaceutically acceptable derivative thereof calculated as the free acid. Each dosage unit for intranasal administration contains suitably 1-400 mg and preferably 10 to 200 mg per person. A topical formulation contains suitably 0.01 to 5.0% of a compound of formula (I).

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The daily dosage regimen for oral administration is suitably about 0.01 mg/Kg to 1000 mg/Kg, of a compound of formula(I) or a pharmaceutically acceptable derivative thereof calculated as the free acid. The daily dosage regimen for parenteral administration is suitably about 0.001 mg/Kg to 200 mg/Kg, of a compound of formula (I) or a pharmaceutically acceptable derivative thereof calculated as the free acid. The daily dosage regimen for intranasal administration and oral inhalation is suitably about 10 to about 500 mg/person. The active ingredient may be administered from 1 to 6 times a day, sufficient to exhibit the desired activity.

It may be advantageous to prepare the compounds of the present invention as nanoparticles. This may improve the oral bioavailability of the compounds. For the purposes of the present invention "nanoparticulate" is defined as solid particles with 50% of the particles having a particle size of less than 1 µm, more preferably less than 0.75 µm

The particle size of the solid particles of compound (I) may be determined by laser diffraction. A suitable machine for determining particle size by laser diffraction is a Lecotrac laser particle size analyser, using an HELOS optical bench fitted with a QUIXEL dispersion unit.

Numerous processes for the synthesis of solid particles in nanoparticulate form are known. Typically these processes involve a milling process, preferably a wet milling process in the presence of a surface modifying agent that inhibits aggregation and/or crystal growth of the nanoparticles once created. Alternatively these processes may involve a precipitation process, preferably a process of precipitation in an aqueous medium from a solution of the drug in a non-aqueous solvent.

Accordingly, in a further aspect, the present invention provides a process for preparing compound of formula (I) in nanoparticulate form as hereinbefore defined, which process comprises milling or precipitation.

Representative processes for the preparation of solid particles in nanoparticulate form are described in the patents and publications listed below.

U.S. Patent No. 4,826,689 to Violanto & Fischer, U. S. Patent No. 5,145,684 to Liversidge et al, U.S Patent No. 5,298,262 to Na & Rajagopalan, U.S. Patent No. 5,302,401 Liversidge et al, U.S. Patent No. 5,336,507 to Na & Rajagopalan, U.S. Patent No. 5,340,564 to Illig & Sarpotdar, U.S. Patent No. 5,346,702 to Na Rajagopalan, U.S. Patent No. 5,352,459 to Hollister et al U.S. Patent No. 5,354,560 to Lovrecich, U.S. Patent No. 5,384,124 to Courteille et al, U.S. Patent No. 5,429,824 to June, U.S. Patent No. 5,503,723 to Ruddy et al, U.S. Patent No. 5,510 118 to Bosch et al, U.S. Patent No. 5,518 to Bruno et al, U.S. Patent No. 5,518,738 to Eickhoff et al, U.S. Patent No. 5,534,270 to De Castro, U.S. Patent No. 5,536,508 to Canal et al, U.S. Patent No. 5,552,160 to Liversidge et al, U.S. Patent No. 5,560,931 to Eickhoff et al, U.S. Patent No. 5,560,932 to Bagchi et al, U.S. Patent No. 5,565,188 to Wong et al, U.S. Patent No. 5,571,536 to

Eickhoff et al, U.S. Patent No. 5,573,783 to Desieno & Stetsko, U.S Patent No. 5,580,579 to Ruddy et al, U.S. Patent No 5,585,108 to Ruddy et al, U.S. Patent No. 5,587,143 to Wong, U.S. Patent No. 5,591456 to Franson et al, U.S. Patent No. 5,622,938 to Wong, U.S. Patent No 5,662,883 to Bagchi et al, U.S. Patent No. 5,665,331 to Bagchi et al, U.S Patent No. 5,718,919 to Ruddy et al, U.S. Patent No. 5,747,001 to Wiedmann et al, WO93/25190, WO96/24336, WO 97/14407, WO 98/35666, WO 99/65469, WO 00/18374, WO 00/27369, WO 00/30615 and WO 01/41760.

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Such processes may be readily adapted for the preparation of a compound (I) a formula in nanoparticulate form. Such processes form a further aspect of the invention.

The process of the present invention preferably uses a wet milling step carried out in a mill such as a dispersion mill in order to produce a nanoparticulate form of the compound. The present invention may be put into practice using a conventional wet milling technique, such as that described in Lachman *et al.*, The Theory and Practice of Industrial Pharmacy, Chapter 2, "Milling" p.45 (1986).

In a further refinement, WO02/00196 (SmithKline Beecham plc) describes a wet milling procedure using a mill in which at least some of the surfaces are made of nylon (polyamide) comprising one or more internal lubricants, for use in the preparation of solid particles of a drug substance in nanoparticulate form.

In another aspect the present invention provides a process for preparing compounds of the invention in nanoparticulate form comprising wet milling a suspension of compound in a mill having at least one chamber and agitation means, said chamber(s) and/or said agitation means comprising a lubricated nylon, as described in WO02/00196.

The suspension of a compound of the invention for use in the wet milling is typically a liquid suspension of the coarse compound in a liquid medium. By "suspension" is meant that the compound is essentially insoluble in the liquid medium. Representative liquid media include an aqueous medium. Using the process of the present invention the average particle size of coarse compound of the invention may be up to 1mm in diameter. This advantageously avoids the need to pre-process the compound.

In a further aspect of the invention the aqueous medium to be subjected to the milling comprises compound a formula (I) present in from about 1% to about 40% w/w, preferably from about 10% to about 30% w/w, more preferably about 20% w/w.

The aqueous medium may further comprise one or more pharmaceutically acceptable water-soluble carriers which are suitable for steric stabilisation and the subsequent processing of compound a formula (I) after milling to a pharmaceutical composition, e.g. by spray drying. Pharmaceutically acceptable excipients most suitable for steric stabilisation and spray-drying are surfactants such as poloxamers, sodium lauryl sulphate and polysorbates etc; stabilisers such as celluloses e.g. hydroxypropylmethyl cellulose; and carriers such as carbohydrates e.g. mannitol.

In a further aspect of the invention the aqueous medium to be subjected to the milling may further comprise hydroxypropylmethyl cellulose (HPMC) present from about 0.1 to about 10% w/w.

The process of the present invention may comprise the subsequent step of drying compound of the invention to yield a powder.

Accordingly, in a further aspect, the present invention provides a process for preparing a pharmaceutical composition contain a compound of the present invention which process comprises

producing compound of formula (I) in nanoparticulate form optionally followed by drying to yield a powder.

A further aspect of the invention is a pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable deriviate thereof in which the compound of formula (I) or a pharmaceutically acceptable deriviate thereof is present in solid particles in nanoparticulate form, in admixture with one or more pharmaceutically acceptable carriers or excipients.

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By "drying" is meant the removal of any water or other liquid vehicle used during the process to keep compound of formula (I) in liquid suspension or solution. This drying step may be any process for drying known in the art, including freeze drying, spray granulation or spray drying. Of these methods spray drying is particularly preferred. All of these techniques are well known in the art. Spray drying/fluid bed granulation of milled compositions is carried out most suitably using a spray dryer such as a Mobile Minor Spray Dryer [Niro, Denmark], or a fluid bed drier, such as those manufactured by Glatt, Germany.

In a further aspect the invention provides a pharmaceutical composition as hereinbefore defined, in the form of a dried powder, obtainable by wet milling solid particles of compound of formaula (I) followed by spray-drying the resultant suspension.

Preferably, the pharmaceutical composition as hereinbefore defined, further comprises HPMC present in less than 15% w/w, preferably in the range 0.1 to 10% w/w.

The CB₂ receptor compounds for use in the instant invention may be used in combination with other therapeutic agents, for example COX-2 inhibitors, such as celecoxib, deracoxib, rofecoxib, valdecoxib, parecoxib or COX-189; 5-lipoxygenase inhibitors; NSAID's, such as aspirin, diclofenac, indomethacin, nabumetone or ibuprofen; leukotriene receptor antagonists; DMARD's such as methotrexate; adenosine A1 receptor agonists; sodium channel blockers, such as lamotrigine; NMDA receptor modulators, such as glycine receptor antagonists; gabapentin and related compounds; tricyclic antidepressants such as amitriptyline; neurone stabilising antiepileptic drugs; mono-aminergic uptake inhibitors such as venlafaxine; opioid analgesics; local anaesthetics; 5HT₁ agonists, such as triptans, for example sumatriptan, naratriptan, zolmitriptan, eletriptan, frovatriptan, almotriptan or rizatriptan; EP₁ receptor ligands, EP₄ receptor ligands; EP₂ receptor ligands; EP₃ receptor ligands; EP₄ antagonists; EP₂ antagonists and EP₃ antagonists; bradykinin receptor ligands and vanilloid receptor ligand, antirheumatoid arthritis drugs, for example anti TNF drugs e.g. enbrel, remicade, anti-IL-1 drugs, or DMARDS e.g. leflunamide. When the compounds are used in combination with other therapeutic agents, the compounds may be administered either sequentially or simultaneously by any convenient route.

Additional COX-2 inhibitors are disclosed in US Patent Nos. 5,474,995 US5,633,272; US5,466,823, US6,310,099 and US6,291,523; and in WO 96/25405, WO 97/38986, WO 98/03484, WO 97/14691, WO99/12930, WO00/26216, WO00/52008, WO00/38311, WO01/58881 and WO02/18374.

The compound of the present invention may be administered in combination with other active substances such as 5HT3 antagonists, NK-1 antagonists, serotonin agonists, selective serotonin reuptake inhibitors (SSRI), noradrenaline re-uptake inhibitors (SNRI), tricyclic antidepressants and/or dopaminergic antidepressants.

Suitable 5HT3 antagonists which may be used in combination of the compound of the inventions include for example ondansetron, granisetron, metoclopramide.

Suitable serotonin agonists which may be used in combination with the compound of the invention include sumatriptan, rauwolscine, yohimbine, metoclopramide.

Suitable SSRIs which may be used in combination with the compound of the invention include fluoxetine, citalopram, femoxetine, fluoxamine, paroxetine, indalpine, sertraline, zimeldine.

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Suitable SNRIs which may be used in combination with the compound of the invention include venlafaxine and reboxetine.

Suitable tricyclic antidepressants which may be used in combination with a compound of the invention include imipramine, amitriptiline, chlomipramine and nortriptiline.

Suitable dopaminergic antidepressants which may be used in combination with a compound of the invention include bupropion and amineptine.

Compounds of the present invention may used in combination with PDE4 inhibitors. The PDE4 inhibitor useful in this invention may be any compound that is known to inhibit the PDE4 enzyme or which is discovered to act in as PDE4 inhibitor, and which is only or essentially only a PDE4 inhibitor, not compounds which inhibit to a degree of exhibiting a therapeutic effect other members of the PDE family as well as PDE4. Generally it is preferred to use a PDE4 antagonists which has an IC₅₀ ratio of about 0.1 or greater as regards the IC₅₀ for the PDE4 catalytic form which binds rolipram with a high affinity divided by the IC₅₀ for the form which binds rolipram with a low affinity. Compounds of the present invention or combinations with PDE4 can be used in treating inflammation and as bronchodilators.

It turns out that there are at least two binding forms on human monocyte recombinant PDE 4 (hPDE 4) at which inhibitors bind. One explanation for these observations is that hPDE 4 exists in two distinct forms. One binds the likes of rolipram and denbufylline with a high affinity while the other binds these compounds with a low affinity. The preferred PDE4 inhibitors of for use in this invention will be those compounds which have a salutary therapeutic ratio, i.e., compounds which preferentially inhibit cAMP catalytic activity where the enzyme is in the form that binds rolipram with a low affinity, thereby reducing the side effects which apparently are linked to inhibiting the form which binds rolipram with a high affinity. Another way to state this is that the preferred compounds will have an IC50 ratio of about 0.1 or greater as regards the IC50 for the PDE 4 catalytic form which binds rolipram with a high affinity divided by the IC50 for the form which binds rolipram with a low affinity.

Reference is made to U.S. patent 5,998,428, which describes these methods in more detail. It is incorporated herein in full as though set forth herein.

Most preferred are those PDE4 inhibitors which have an IC₅₀ ratio of greater than 0.5, and particularly those compounds having a ratio of greater than 1.0.

A further aspect of the invention is an CB2 modulator in combination with a PDE4 inhibitor and pharmaceutical compositions comprising said combination.

A further aspect of the invention is a method of treating lung disorders for example asthma, bronchitis, emphysema, allergic rhinitis, respiratory distress syndrome, pigeon fancier's disease, farmer's lung, chronic obstructive pulmonary disease, (COPD) and cough or a disorder which can be treated with a broncodilator which comprises administering to a mammal including man, an effective amount of a CB modulator or a pharmaceutically acceptable derivative therefore and an effective amount of a PDE4 inhibitor or a pharmaceutically acceptable derivative thereof.

An additional aspect of the invention is the use of an effective amount of one or more CB2 modulators or a pharmaceutically acceptable derivatives therefore and an effective amount of one or more PDE4 inhibitor or a pharmaceutically acceptable derivative thereof in the manufacture of a medicament in the treatment of lung disorders for example asthma, bronchitis, emphysema, allergic rhinitis, respiratory distress syndrome, pigeon fancier's disease, farmer's lung, chronic obstructive pulmonary disease, (COPD) and cough or for the manufacture of a brocodilator.

When used herein cough can have a number of forms and includes productive, non-productive, hyper-reactive, asthma and COPD associated.

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A further aspect of the invention is a patient pack comprsing an effective amount of one or more CB 2 modulators or a pharmaceutically acceptable derivatives therefore and an effective amount of one or more PDE4 inhibitors or a pharmaceutically acceptable derivatives.

Preferred PDE4 compounds are cis [cyano-4-(3-cyclopentyloxy-4-methoxyphenyl)cyclohexan-1-carboxylate] also known as cilomilast or Ariflo[®], 2-carbomethoxy-4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-one, and cis [4-cyano-4-(3-cyclopropylmethoxy-4-difluoromethoxyphenyl)cyclohexan-1-ol]. They can be made by the processed described in US patents 5,449,686 and 5,552,438. Other PDE4 inhibitors, specific inhibitors, which can be used in this invention are AWD-12-281 from ASTA MEDICA (Hofgen, N. et al. 15th EFMC Int Symp Med Chem (Sept 6-10, Edinburgh) 1998, Abst P.98); a 9-benzyladenine derivative nominated NCS-613 (INSERM); D-4418 from Chiroscience and Schering-Plough; a benzodiazepine PDE4 inhibitor identified as CI-1018 (PD-168787; Parke-Davis/Warner-Lambert); a benzodioxole derivative Kyowa Hakko disclosed in WO 9916766; V-11294A from Napp (Landells, L.J. et al. Eur Resp J [Annu Cong Eur Resp Soc (Sept 19-23, Geneva) 1998] 1998, 12(Suppl. 28): Abst P2393); roflumilast (CAS reference No 162401-32-3) and a pthalazinone (WO 99/47505) from Byk-Gulden (now Altana); or a compound identified as T-440 (Tanabe Seiyaku; Fuji, K. et al. J Pharmacol Exp Ther, 1998, 284(1): 162).

Additional PDE4 inhibitors are disclosed on pages 2 to 15 of WO01/13953. Specifically selected are arofylline, atizoram, BAY-19-8004, benafentrine, BYK-33043, CC-3052, CDP-840, cipamfylline, CP-220629, CP-293121, D-22888, D-4396, denbufylline, filaminast, GW-3600, ibudilast, KF-17625, KS-506-G, laprafylline, NA-0226A, NA-23063A, ORG-20241, ORG-30029, PDB-093, pentoxifylline, piclamilast, rolipram, RPR-117658, RPR-122818, RPR-132294, RPR-132703, RS-17597, RS-25344-000, SB-207499, SB210667, SB211572, SB-211600, SB212066, SB212179, SDZ-ISQ-844, SDZ-MNS-949, SKF-107806, SQ-20006, T-2585, tibenelast, tolafentrine, UCB-29646, V-11294A, YM-58997, YM-976 and zardaverine.

Preferably the PDE4 inhibitor is selected from cilomilast, AWD-12-281, NCS-613, D-4418, CI-1018, V-11294A, roflumilast or T-440.

It will be appreciated that the compounds of any of the above combinations or compositions may be administered simultaneously (either in the same or different pharmaceutical formulations), separately or sequentially.

The invention thus provides, in a further aspect, a combination comprising a compound of formula (I) or a pharmaceutically acceptable derivative thereof together with a further therapeutic agent or agents.

The combinations referred to above may conveniently be presented for use in the form of a pharmaceutical formulation and thus pharmaceutical formulations comprising a combination as

defined above together with a pharmaceutically acceptable carrier or excipient comprise a further aspect of the invention. The individual components of such combinations may be administered either sequentially or simultaneously in separate or combined pharmaceutical formulations.

When a compound of formula (I) or a pharmaceutically acceptable derivative thereof is used in combination with a second therapeutic agent active against the same disease state the dose of each compound may differ from that when the compound is used alone. Appropriate doses will be readily appreciated by those skilled in the art.

Determination of cannabinoid CB1 Receptor Agonist Activity

The cannabinoid CB1 receptor agonist activity of the compounds of formula (I) was determined in accordance with the following experimental method.

Experimental Method

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Yeast (Saccharomyces cerevisiae) cells expressing the human cannabinoid CB1 receptor were generated by integration of an expression cassette into the ura3 chromosomal locus of yeast strain MMY23. This cassette consisted of DNA sequence encoding the human CB1 receptor flanked by the yeast GPD promoter to the 5' end of CB1 and a yeast transcriptional terminator sequence to the 3' end of CB1. MMY23 expresses a yeast/mammalian chimeric G-protein alpha subunit in which the C-terminal 5 amino acids of Gpa1 are replaced with the C-terminal 5 amino acids of human Gαi3 (as described in Brown et al. (2000), Yeast 16:11-22). Cells were grown at 30°C in liquid Synthetic Complete (SC) yeast media (Guthrie and Fink (1991), Methods in Enzymology, Vol. 194) lacking uracil, tryptophan, adenine and leucine to late logarithmic phase (approximately 6 OD₆₀₀/ml).

Agonists were prepared as 10 mM stocks in DMSO. EC₅₀ values (the concentration required to produce 50% maximal response) were estimated using dilutions of between 3- and 5-fold (BiomekFX, Beckman) into DMSO. Agonist solutions in DMSO (1% final assay volume) were transferred into black, clear bottom, microtitre plates from NUNC (96- or 384-well). Cells were suspended at a density of 0.2 OD₆₀₀/ml in SC media lacking histidine, uracil, tryptophan, adenine and leucine and supplemented with 10mM 3-aminotriazole, 0.1M sodium phosphate pH 7.0, and 20μM fluorescein di-β-D-glucopyranoside (FDGlu). This mixture (50ul per well for 384-well plates, 200ul per well for 96-well plates) was added to agonist in the assay plates (Multidrop 384, Labsystems). After incubation at 30°C for 24 hours, fluorescence resulting from degradation of FDGlu to fluorescein due to exoglucanase, an endogenous yeast enzyme produced during agonist-stimulated cell growth, was determined using a Spectrofluor microtitre plate reader (Tecan; excitation wavelength: 485nm; emission wavelength: 535nm). Fluorescence was plotted against compound concentration and iteratively curve fitted using a four parameter fit to generate a concentration effect value. Efficacy (E_{max}) was calculated from the equation

 $E_{\text{max}} = \text{Max}_{\text{[compound X]}} - \text{Min}_{\text{[compound X]}} / \text{Max}_{\text{[HU210]}} - \text{Min}_{\text{[HU210]}} \times 100\%$

where Max_[compound X] and Min_[compound X] are the fitted maximum and minimum respectively from the concentration effect curve for compound X, and Max_[HU210] and Min_[HU210] are the fitted maximum and minimum respectively from the concentration effect curve for (6aR,10aR)-3-(1,1'-Dimethylheptyl)-6a,7,10,10a-tetrahydro-1-hydroxy-6,6-dimethyl-6H-dibenzo[b,d]pyran-9-

methanol (HU210; available from Tocris). Equieffective molar ratio (EMR) values were calculated from the equation

EMR = EC₅₀ [compound X] / EC₅₀ [HU210]

Where EC_{50 [compound X]} is the EC₅₀ of compound X and EC_{50 [HU210]} is the EC₅₀ of HU210.

Compounds of the Examples tested according to this method had EC₅₀ values >30,000nM or an efficacy of <10% at the cloned human cannabinoid CB1 receptor.

Determination of cannabinoid CB2 Receptor Agonist Activity

The cannabinoid CB2 receptor agonist activity of the compounds of formula (I) was determined in accordance with the following experimental method.

Experimental Method

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Yeast (Saccharomyces cerevisiae) cells expressing the human cannabinoid CB2 receptor were generated by integration of an expression cassette into the ura3 chromosomal locus of yeast strain MMY23. This cassette consisted of DNA sequence encoding the human CB2 receptor flanked by the yeast GPD promoter to the 5' end of CB2 and a yeast transcriptional terminator sequence to the 3' end of CB2. MMY23 expresses a yeast/mammalian chimeric G-protein alpha subunit in which the C-terminal 5 amino acids of Gpa1 are replaced with the C-terminal 5 amino acids of human Gαi3 (as described in Brown et al. (2000), Yeast 16:11-22). Cells were grown at 30°C in liquid Synthetic Complete (SC) yeast media (Guthrie and Fink (1991), Methods in Enzymology, Vol. 194) lacking uracil, tryptophan, adenine and leucine to late logarithmic phase (approximately 6 OD₆₀₀/ml).

Agonists were prepared as 10 mM stocks in DMSO. EC₅₀ values (the concentration required to produce 50% maximal response) were estimated using dilutions of between 3- and 5-fold (BiomekFX, Beckman) into DMSO. Agonist solutions in DMSO (1% final assay volume) were transferred into black, clear bottom, microtitre plates from NUNC (96- or 384-well). Cells were suspended at a density of 0.2 OD₆₀₀/ml in SC media lacking histidine, uracil, tryptophan, adenine and leucine and supplemented with 10mM 3-aminotriazole, 0.1M sodium phosphate pH 7.0, and 20M fluorescein di-β-D-glucopyranoside (FDGlu). This mixture (50ul per well for 384-well plates, 200ul per well for 96-well plates) was added to agonist in the assay plates (Multidrop 384, Labsystems). After incubation at 30°C for 24 hours, fluorescence resulting from degradation of FDGlu to fluorescein due to exoglucanase, an endogenous yeast enzyme produced during agonist-stimulated cell growth, was determined using a Spectrofluor microtitre plate reader (Tecan; excitation wavelength: 485nm; emission wavelength: 535nm). Fluorescence was plotted against compound concentration and iteratively curve fitted using a four parameter fit to generate a concentration effect value. Efficacy (E_{max}) was calculated from the equation

 $E_{\text{max}} = \text{Max}_{\{\text{compound }X\}} - \text{Min}_{\{\text{compound }X\}} / \text{Max}_{\{\text{HU210}\}} - \text{Min}_{\{\text{HU210}\}} \times 100\%$

where Max_[compound X] and Min_[compound X] are the fitted maximum and minimum respectively from the concentration effect curve for compound X, and Max_[HU210] and Min_[HU210] are the fitted maximum and minimum respectively from the concentration effect curve for (6aR, 10aR)-3-(1,1'-Dimethylheptyl)-6a,7,10,10a-tetrahydro-1-hydroxy-6,6-dimethyl-6H-dibenzo[b,d]pyran-9-methanol (HU210; available from Tocris). Equieffective molar ratio (EMR) values were calculated from the equation

 $EMR = EC_{50 \, [compound \, X]} / EC_{50 \, [HU210]}$

Where EC₅₀ [compound X] is the EC₅₀ of compound X and EC₅₀ [HU210] is the EC₅₀ of HU210.

Compounds of the Examples 1 to 14 and 29 to 89 tested according to this method had EC_{50} values <300nM and >50% efficacy, compounds of Examples 15 to 27 and 90 to 127 have EC_{50} of between 300nM and 1000nM and >50% efficacy, whilst compound of Example 28 and 128 to 153 has an EC_{50} >1000nM and/or efficacy <50% at the cloned human cannabinoid CB2 receptor.

The following examples are illustrative, but not limiting of the embodiments of the present invention.

10 Abreviations used herein are as follows:

MDAP represents mass directed autopurification

DCM represents dichloromethane.

Conditions, Hardware, and Software used for Mass-directed Autopurification

15 <u>Hardware</u>

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Waters 600 gradient pump, Waters 2700 sample manager, Waters Reagent Manager, Micromass ZMD mass spectrometer, Gilson 202 - fraction collector, Gilson Aspec - waste collector.

Software

Micromass Masslynx version 3.5

20 Column

The column used is typically a Supelco ABZ+ column whose dimensions are 10mm internal diameter by 100mm in length. The stationary phase particle size is 5µm.

Solvents

A. Aqueous solvent = Water + 0.1% Formic Acid

B. Organic solvent = MeCN: Water 95:5 +0.05% Formic Acid

Make up solvent = MeOH: Water 80:20 +50mMol Ammonium Acetate

Needle rinse solvent = MeOH: Water: DMSO 80:10:10

Methods

Five methods are used depending on the analytical retention time of the compound of interest.

They all have a flow rate of 20ml/min and a 15-minute runtime, which comprises of a 10-minute gradient followed by a 5-minute column flush and re-equilibration step.

Method 1 MDP 1.5-2.2 = 0-30%B

Method 2 MDP 2.0-2.8 = 5-30% B

Method 3 MDP 2.5-3.0 = 15-55%B

35 Method 4 MDP 2.8-4.0 = 30-80% B

Method 5 MDP 3.8-5.5 = 50-90% B

Conditions used for the Biotage Horizon.

Column: Biotage C18HS 25+S

40 Fraction volume: 9ml UV Threshold: 0.03AU

Solvent A= Water, B= Acetonitrile

Gradient:

Volume(ml) A B 30%

240

0.%

100%

Conditions used for Analytical LCMS Systems

Hardware

5 Agilent 1100 gradient pump

Agilent 1100 Autosampler

Agilent 1100 PDA Dectector

Agilent 1100 Degasser

Micromass ZQ mass spectrometer

10 PL-ELS 1000

Software

Micromass Masslynx versions 3.5/4.0

Column

The column used is a Supelcosil ABZ+PLUS, the dimensions of which are 4.6mm x 33mm. The stationary phase particle size is 3m.

Solvents

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A: Aqueous solvent = 10mMol Ammonium Acetate + 0.1% Formic Acid

B: Organic solvent = 95 %Acetonitrile + 0.05% Formic Acid

Method

The generic method used has 5.5 minute runtime, which comprises of a 4.7-minute gradient (0-100% B) followed by a 0.6 minute column flush and 0.2 minute re-equilibration step.

Flow rate

The above method has a flow rate of 3ml/mins

25 <u>Conditions used for NMR</u>

Hardware

Bruker 400MHz Ultrashield

Bruker B-ACS60 Autosampler

Bruker Advance 400 Console

30 Software

User interface – NMR Kiosk

Controlling software – XWin NMR version 3.0

Description 1: 6-Chloro-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide

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A suspension containing (tetrahydro-pyran-4-yl)-methylamine (13g) in dry dichloromethane (100ml) with triethylamine (35ml) was added dropwise at 0°C under nitrogen over 1 hour to a stirred solution of 6-chloronicotinoyl chloride (15g, ex Lancaster) in dry dichloromethane (150ml). The solution was stirred at 0°C for 1 hour, allowed to warm to room temperature and then stirred at room temperature for 1 hour. Dichloromethane was removed under reduced pressure and ethyl

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acetate (500ml) added. The solution was washed with water (3x100ml), dried (MgSO₄), and evaporated to afford 6-chloro-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (18.7g) NMR (CDCl₃) δ 1.27-1.38 (2H, m), 1.57-1.64 (2H, m), 1.75-1.90 (1H, m), 3.25-3.37 (4H, m), 3.92 (2H, dd), 6.30 (1H, bs), 7.35 (1H, d), 8.01 (1H, d), 8.66 (1H, d)

LC/MS, t = 1.75 min, Molecular ion observed [MH⁺] = 255 consistent with the molecular formula $C_{12}H_{15}^{35}CIN_2O_2$

Description 2: 6-Chloro-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide

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To a solution of 6-chloro-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (Description 1) (7 g) in dry tetrahydrofuran (50 ml) was added dropwise at 0°C under nitrogen, cyclopentylmagnesium chloride (2M solution in diethyl ether, 42 ml, ex Aldrich) and the solution stirred at room temperature for 15 hours. It was cooled to 0°C and dry methanol (20 ml) added dropwise and the solution stirred for 15 minutes. 2,3-Dichloro-5,6-dicyano-1,4-benzoquinone (6.9 g) was added and the mixture stirred at room temperature for 1 hour then evaporated under reduced pressure to ca. 20 ml. The residual semi-solid was treated with ethyl acetate (3x100ml) and warmed to 50°C. The solids were filtered off and the filtrate was evaporated and the residue purified using Biotage Horizon (gradient 10% to 50% ethyl acetate and isohexane) to afford 6-chloro-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (5.2g).

NMR (CDCl₃) δ 1.24-139 (2H, m), 1.42-1.53 (2H, m), 1.55-1.69 (4H, m), 1.70-1.89 (3H, m), 1.99-2.08 (2H, m), 3.25-3.38 (5H, m), 3.93 (2H, dd), 5.96-6.04 (1H, m), 7.21 (1H, s), 8.20 (1H, s).

LC/MS, t = 2.74 min, Molecular ion observed [MH⁺] = 323 consistent with the molecular formula $C_{17}H_{23}$ $^{35}ClN_2O_2$

Description 3: 6-Chloro-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide

To a solution of 6-chloro-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (Description 1) (3.5 g) in dry tetrahydrofuran (25 ml) was added dropwise at 0°C under nitrogen a 0.5M, in tetrahydrofuran, a solution of cyclopropylmagnesium chloride (82 ml, ex Aldrich) and the solution stirred at room temperature for 15 hours. It was cooled to 0°C and dry methanol (10 ml) added dropwise and the solution stirred for 15 minutes. 2,3-Dichloro-5,6-dicyano-1,4-benzoquinone (3.1 g) was added and the mixture stirred at room temperature for 1 hour then evaporated under reduced pressure to ca. 6 ml. The residual semi-solid was warmed to 50°C with ethyl acetate (3x100ml). The solids were filtered off and the filtrate was evaporated. The residue was purified using Biotage Horizon

(gradient 10% to 50% ethyl acetate and isohexane) to afford 6-chloro-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (1.2g).

NMR (CDCl₃) δ 0.82-0.95 (2H, m), 1.16-1.28 (2H, m), 1.35-1.48 (2H, m), 1.69 (2H, dd), 1.85-1.98 (1H, m), 2.28-2.38 (1H, m), 3.35-3.47 (4H, m), 4.03 (2H, dd), 6.19 (1H, bs), 6.79 (1H, s), 8.34 (1H, s)

LC/MS, t = 2.20 min, Molecular ion observed [MH⁺] = 295 consistent with the molecular formula $C_{15}H_{19}^{35}ClN_2O_2$

10 Description 4: C-cyclobutyl-methylamine hydrochloride

A solution of borane-tetrahydrofuran complex (1M in tetrahydrofuran, 120ml) was added over 10 minutes to a solution of cyclobutanecarbonitrile (8.1g) [Lancaster] in dry tetrahydrofuran (20ml) under nitrogen at room temperature. The solution was refluxed overnight, then cooled to 20°.

Methanol (150ml) was added dropwise over 15 minutes keeping the temperature below 25°. The mixture was cooled to 0° and dry hydrogen chloride was bubbled through for 30 minutes. The resulting mixture was refluxed for 1.5 hours, evaporated and the residue re-evaporated twice from methanol. Ether (150ml) was added and the resulting solid was filtered off. The solid was taken up in hot isopropanol (50ml), filtered and hot acetonitrile (30ml) added. On cooling, the solid was filtered off to give the title compound (5.7g)

NMR (DMSO- d^6) $\delta 1.8$ (4H, m), 2.0 (2H, m), 2.54 (1H, m), 2.80 (2H, d), 8.0 (3H, s)

Description 5: 6-Chloro-N-cyclobutylmethyl-nicotinamide

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A stirred mixture of 6-chloronicotinoyl chloride (1.9g, ex-Lancaster) and C-cyclobutyl-methylamine hydrochloride (Description 4) (1.52g) in dry dichloromethane (30 ml) was cooled to 0° Cand then triethylamine (3.4 ml) was added dropwise over 5 min at 0°C. The mixture was stirred at 0°C for 15 min, then at ambient temperature for 90 min. The solution was washed with water (30 ml), then with water acidified to pH 5 with aqueous 2N hydrochloric acid, and then with water. The dried (MgSO₄) organic layer was evaporated to give the title compound (2.02g). NMR (DMSO-d6) δ 1.71 (2H, m), 1.82 (2H, m), 1.99 (2H, m), 2.52 (1H, m excess), 3.31 (2H, t), 7.64 (1H, d), 8.22 (1H, d of d), 8.71 (1H, t), 8.81 (1H, d). LC/MS t = 2.51 min, Molecular ion observed [MH⁺] = 225 consistent with the molecular formula C₁₁H₁₃³⁵CIN₂O

Description 6: 6-Chloro-N-cyclobutylmethyl-4-cyclopropyl-nicotinamide

In a manner similar to Description 3, 6-chloro-N-cyclobutylmethyl-nicotinamide (Description 5) (9g) gave the title compound (4.4g)

NMR (DMSO-d6) δ 0.91 (2H, m), 1.08 (2H, m), 1.75 (2H, m), 1.82 (2H, m), 2.00 (2H, m), 2.17 (1H, m), 2.52 (1H, m excess), 3.28 (2H, t), 6.99 (1H, s), 8.20 (1H, s), 8.59 (1H, t). LC/MS t = 2.61 min, Molecular ion observed (MH⁺) = 265 consistent with the molecular formula $C_{14}H_{17}^{35}ClN_2O$

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Description 7: 6-Chloro-N-cyclopentylmethyl-nicotinamide

This was prepared in the same manner as the compound in Description 5 from C-cyclopentylmethylamine hydrochloride (prepared as in J Med Chem 1997, 40, 3207) (10g) to give the title compound 12.2g

NMR (MeOD) δ 1.26 – 1.35 (2H, m), 1.51-1.72 (4H, m), 1.73- 1.86 (2H, m), 2.16-2.28 (1H,m), 3.29-3.36 (2H, m), 7.55 (1H, d), 8.18 (1H, dd), 8.77 (1H, dd).

LC / MS t= 2.64 min, molecular ion observed [MH+] = 239 consistent with molecular formula $C_{12}H_{15}ClN_2O$

Description 8: 6-Chloro-N-cyclopentylmethyl-4-cyclopropyl-nicotinamide

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This was prepared from 6-chloro-N-cyclopentylmethyl-nicotinamide (Description 7) (12.1 g) in a manner similar that described in Description 3 to give chloro-N-cyclopentylmethyl-4-cyclopropyl-nicotinamide (9.55g).

NMR (MeOD) δ 0.86-0.92 (2H, m), 1.12-1.19 (2H, m), 1.27-1.35 (2H, m), 1.53-1.73 (4H, m), 1.77-1.86 (2H, m), 2.15-2.26 (2H, m), 3.28-3.36 (2H, m), 4.87 (1H, s), 6.99(1H, s), 8.20 (1H, s) LC / MS t= 2.81 min, molecular ion observed [MH+] = 279 consistent with molecular formula $C_{15}H_{19}ClN_2O$

Description 9: 3-Amino-3-cyclopropyl-acrylic acid methyl ester

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To a stirred solution of 3-cyclopropyl-3-oxo-propionic acid methyl ester (10g, ex Butt Park,) in methanol (200ml) was added ammonium acetate (26g) and the mixture was stirred at room temperature for 18 hours overnight. The methanol was evaporated under reduced pressure, and the residue treated with dichloromethane (100ml). The suspension was stirred for 30 minutes at room temperature. The solid formed was filtered, and washed with dichloromethane. The dichloromethane was evaporated under reduced pressure to afford the title product (10g) as a clear oil, which solidified on standing.

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NMR NMR (CDCl₃) δ 0.60 – 0.85 (4H,m), 1.29 – 1.39 (1H, m), 3.55 (3H, s), 4.40 (1H, s), 8.28 – 8.85 (bs partially exchanged NH)

Description 10: 4-(1-Amino-1-cyclopropyl-methylene)-pent-2-enedioic acid dimethyl ester

To 3-amino-3-cyclopropyl-acrylic acid methyl ester (Description 9) (8.8g) in toluene (100ml) was added propynoic acid methyl ester (6ml). The mixture was heated to 85°C for 47 hours, and when cool, was evaporated under reduced pressure. The residue was taken up into toluene (30ml) and subjected to microwave irradiation at 110°C for 30 min. The toluene was removed under reduced pressure and the residue was chromatographed using a Biotage (ethyl acetate 40% / isohexane 60%) to afford the title compound (10.6g).

NMR (CDCl₃) δ 0.70 – 0.77 (2H, m), 0.98 – 1.06 (2H, m), 1.93 – 2.03 (1H, m), 3.56 (3H, s), 3.71 (3H, s), 6.13 (1H, d), 8.00 (1H, d)

Description 11: 2-Cyclopropyl-6-oxo-1,6-dihydro-pyridine-3-carboxylic acid methyl ester

O CH₃

To a solution of 4-(1-amino-1-cyclopropyl-methylene)-pent-2-enedioic acid dimethyl ester (Description 10)(1.5g) in dimethylformamide (10ml) was added sodium tert-butoxide (100mg) and the mixture was refluxed for 6.5 hours. The mixture was purified by Biotage chromatography over silica gel, using ethyl acetate (70%) / isohexane (30%) to afford the title compound (1.1g) as an off white solid

NMR (DMSO) δ 0.97 – 1.16 (4H, m), 2.99 – 3.10 (1H, m), 3.78 (3H, s), 6.14 – 6.26 (1H, m), 7.79 – 7.88 (1H, m), 11.0 (1H, s).

Description 12: 6-Chloro-2-cyclopropyl-nicotinic acid methyl ester

To 2-cyclopropyl-6-oxo-1,6-dihydro-pyridine-3-carboxylic acid methyl ester (Description 11) (1.1g) was added phenyl dichlorophosphate (10ml). The suspension was heated to 180°C and stirred at 180°C for 10 minutes. The dark mixture was allowed to cool to room temperature, and an excess of ice was added. After 15 minutes a saturated solution of sodium hydrogen carbonate (80ml) was added carefully. The mixture was extracted with ethyl acetate (2x 50ml), and the combined, dried (Na₂SO₄) organic extracts were evaporated under reduced pressure to give a pale yellow oil. This purified by Biotage chromatography over silica gel with ethyl acetate (60%) / isohexane (40%), to afford the title compound (1.23g) as a white solid.

NMR (CDCl₃) δ 1.04 - 1.12 (2H, m), 1.19 – 1.25 (2H, m), 3.04 – 3.12 (1H, m), 3.94 (3H, s), 7.10 (1H, d), 8.07 (1H, s).

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Description 13: 6-Chloro-2-cyclopropyl-nicotinic acid

To 6-chloro-2-cyclopropyl-nicotinic acid methyl ester (Description 12) (1.23g) was added tetrahydrofuran (9ml) and water (3ml) followed by lithium hydroxide (0.72g). The mixture was stirred vigorously at room temperature overnight, and then evaporated under reduced pressure. To the residue was added water (50ml), which was then acidified to pH1 using conc.HCL. The white precipitate that formed was filtered and washed with water (50ml) and dried to afford the title compound (1g)

25 NMR (DMSO) δ 0.95 - 1.09 (4H, m), 3.03 - 3.12 (1H, m), 7.31 (1H, d), 8.12 (1H, s), 13.50 (1H, s). Solution in the solution of the solut

Description 14: 6-Chloro-2-cyclopropyl-N -(tetrahydro-pyran-4-ylmethyl)-nicotinamide

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To a solution of 6-chloro-2-cyclopropyl-nicotinic acid (Description 13) (2.1g) in dimethylformamide (20ml) was added 1-hydroxybenzotriazole (730mg), 1-[3-(dimethylamino)propyl]-3-ethylcarbodiimide hydrochloride (2.31g), N-ethyl morpholine(3.2ml) followed by (tetrahydro-pyran-4-yl)-methylamine (1.9g). The mixture was stirred at room temperature overnight. Water (100ml) was added and the mixture was extracted with ethyl acetate (2x 100ml). The combined organic layers were washed with 10% sodium hydrogen carbonate (100ml), and brine (50ml). The dried (Na₂SO₄) organic layer was evaporated under reduced pressure. The residue was purified by Biotage chromatography over silica using ethyl acetate(60%) / isohexane (40%) to give the title compound (2.81g) as a white solid.

NMR (MeOD) δ 0.96 – 1.10 (4H, m), 1.28 – 1.41 (2H, m), 1.65 – 1.73 (2H, m), 1.80 – 1.94 (1H, m), 2.24 – 2.33 (1H, m), 3.24 – 3.29 (2H, m), 3.37 – 3.47 (2H, m), 3.92 – 4.00 (2H, m), 7.16 (1H, d), 7.6 2 (1H, d).

LC / MS t= 2.39 min, molecular ion observed [MH⁺] = 295 consistent with molecular formula $C_{15}H_{19}ClN_2O_2$

Example 1: 6-(3-Chloro-phenylamino)-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide

A mixture of 6-chloro-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (Description 2) (100mg), 3-chloroaniline (78mg) and methanesulfonic acid (44µl) in 1,4-dioxane (1ml) was irradiated under microwave conditions at 180°C for 30 minutes. On cooling the reaction mixture was evaporated under a stream of nitrogen, the residue was then purified using mass directed autopreparative techniques to give 6-(3-chloro-phenylamino)-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (78mg).

NMR (CDCl₃) δ 1.35-1.55 (4H, m), 1.65-1.82 (6H, m), 1.86-1.88 (1H, m), 2.05-2.15 (2H, m), 3.32-3.46 (4H, m), 3.50-3.63 (1H, m), 4.2 (2H, d), 6.51 (1H, br s), 6.85 (1H, s), 7.13 (1H, d), 7.21 (1H, d), 7.27-7.34 (1H, m), 7.47 (1H, br s), 7.89 (1H, bs), 8.22 (1H, s) LC/MS t = 3.3min, [MH⁺] = 414 consistent with the molecular formula $C_{23}H_{28}^{35}ClN_3 O_2$

Table 1

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Compounds described in Examples 2 to 28 were prepared and purified in a manner similar to that described for Example 1, by reacting the products of Descriptions 2 or 3 with commercially available amines.

	Example	Compound name	Compound structure	LC/MS
	No			1. Retention time
ĺ				2. MH+

			
			3. Formula consistent with MH+
2	6-(3-Bromo-phenylamino)-4- cyclopentyl-N-(tetrahydro- pyran-4-ylmethyl)- nicotinamide		3.54 460 C ₂₃ H ₂₈ ⁸¹ BrN ₃ O ₂
3	4-Cyclopentyl-N-(tetrahydro- pyran-4-ylmethyl)-6-(3- trifluoromethoxy- phenylamino)-nicotinamide	F F F	3.53 464 C ₂₄ H ₂₈ F ₃ N ₃ O ₃
4	6-(3-Chloro-4-fluoro- phenylamino)-4-cyclopentyl- N-(tetrahydro-pyran-4- ylmethyl)-nicotinamide	c ₁	3.52 432 C ₂₃ H ₂₇ ³⁵ ClFN ₃ O ₂
5	6-(3-Chloro-4-cyano- phenylamino)-4-cyclopentyl- N-(tetrahydro-pyran-4- ylmethyl)-nicotinamide	n ci h h	3.39 439 C ₂₄ H ₂₇ ³⁵ Cl N ₄ O ₂
6	4-Cyclopentyl-6-(3,4-dichloro- phenylamino)-N-(tetrahydro- pyran-4-ylmethyl)- nicotinamide	c) Ji N	3.79 448 C ₂₃ H ₂₇ ³⁵ Cl ₂ N ₃ O ₂
7	6-(3-Bromo-phenylamino)-4- cyclopropyl-N-(tetrahydro- pyran-4-ylmethyl)- nicotinamide		3.11 432 C ₂₁ H ₂₄ ⁸¹ BrN ₃ O ₂
8	4-Cyclopropyl-N-(tetrahydro- pyran-4-ylmethyl)-6-(3- trifluoromethoxy- phenylamino)-nicotinamide	F F F	3.34 436 C ₂₂ H ₂₄ F ₃ N ₃ O ₃
9	4-Cyclopropyl-6-(2,4-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	C P P P	3.24 420 C ₂₁ H ₂₃ ³⁵ Cl ₂ N ₃ O ₂
10	4-Cyclopropyl-6-(3,4-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	CI N N N	3.3 420 C ₂₁ H ₂₃ ³⁵ Cl ₂ N ₃ O ₂
11	4-Cyclopropyl-6-(3,5-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	c C I I C C C C C C C C C C C C C C C C	3.5 420 C _{21 23} ³⁵ Cl ₂ N ₃ O ₂

12	4-Cyclopentyl-6-(2,4-dichloro- phenylamino)-N-(tetrahydro-		3.67 448
	pyran-4-ylmethyl)-		
	nicotinamide	C) H N	C ₂₃ H ₂₇ ³⁵ Cl ₂ N ₃ O ₂
13	4-Cyclopentyl-N-(tetrahydro-		3.49
	pyran-4-ylmethyl)-6-(3-		448
	trifluoromethyl-phenylamino)-		C ₂₄ H ₂₈ F ₃ N ₃ O ₂
	nicotinamide	F F	24 - 26 - 3 - 3 - 2
14	4-Cyclopentyl-6-(2-fluoro-3-		3.58
	trifluoromethyl-phenylamino)-		466
	N-(tetrahydro-pyran-4-	F N N N N N N N N N N N N N N N N N N N	C ₂₄ H ₂₇ F ₄ N ₃ O ₂
	ylmethyl)-nicotinamide	FO P H "	
15	4-Cyclopentyl-6-(3-fluoro-	\bigcirc .	3.1
	phenylamino)-N-(tetrahydro-		398
	pyran-4-ylmethyl)-		C ₂₃ H ₂₈ F N ₃ O ₂
	nicotinamide	F H	
16	6-(3-Cyano-phenylamino)-4-	\bigcirc .	3.08
	cyclopentyl-N-(tetrahydro-		405
	pyran-4-ylmethyl)-		C ₂₄ H ₂₈ N ₄ O ₂
	nicotinamide	N ^N H	
17	Methanesulphonic acid,	\bigcirc	3.03
	compound with 4-cyclopentyl-		489
	N-(tetrahydro-pyran-4-		$C_{24} H_{31} N_3 O_2$
	ylmethyl)-6-m-tolylamino-	H "	
	nicotinamide	MeSO ₃ H	
18	6-(3-Chloro-phenylamino)-4-	Y i 🖳	3.05
	cyclopropyl-N-(tetrahydro-		386
	pyran-4-ylmethyl)-	CI N	$C_{21} H_{24} ^{35} Cl N_3 O_2$
	nicotinamide		
19	4-Cyclopropyl-N-(tetrahydro-	T n	3.28
	pyran-4-ylmethyl)-6-(3-		420
	trifluoromethyl-phenylamino)-	F F	C ₂₂ H ₂₄ F ₃ N ₃ O ₂
	nicotinamide		
20	4-Cyclopropyl-6-(2-fluoro-3-	Y n	3.17min
	trifluoromethyl-phenylamino)-	F. CIPPO	438
	N-(tetrahydro-pyran-4-	FFFN	C ₂₂ H ₂₃ F ₄ N ₃ O ₂
	ylmethyl)-nicotinamide		
21	6-(3-Chloro-4-fluoro-	_ Y n _	3.19
	phenylamino)-4-cyclopropyl-		404
	N-(tetrahydro-pyran-4-	CI N N	-C ₂₁ H ₂₃ ³⁵ CIFN ₃ O ₂
	ylmethyl)-nicotinamide		

00	((2 Ch) 4 C		
22	6-(2-Chloro-4-fluoro- phenylamino)-4-cyclopentyl- N-(tetrahydro-pyran-4-		3.21 432 C ₂₃ H ₂₇ ³⁵ CIFN ₃ O ₂
	'ylmethyl)-nicotinamide	T N N	
23	6-(4-Chloro-2-methyl-phenylamino)-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	c The contraction of the contr	3.3 428 C ₂₄ H ₃₀ ³⁵ ClFN ₃ O ₂
24	6-(4-Chloro-2-fluoro-phenylamino)-4-cyclopentyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide		3.4 432 C ₂₃ H ₂₇ ³⁵ ClFN ₃ O ₂
25	4-Cyclopentyl-6-(2,3-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	ci Ci N	3.53 448 C ₂₃ H ₂₇ ³⁵ Cl ₂ N ₃ O ₂
26	4-Cyclopentyl-6-(3-methoxy-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide		3.07 410 C ₂₄ H ₃₁ N ₃ O ₃
27	6-(4-Cyano-phenylamino)-4- cyclopentyl-N-(tetrahydro- pyran-4-ylmethyl)- nicotinamide		3.16 405 C ₂₄ H ₂₈ N ₄ O ₂
28	6-(3-Cyano-phenylamino)-4- cyclopropyl-N-(tetrahydro- pyran-4-ylmethyl)- nicotinamide	N N N N N N N N N N N N N N N N N N N	2.72 377 C ₂₂ H ₂₄ N ₄ 0 ₂

Example 29: 6-(2-Bromo-5-fluoro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide

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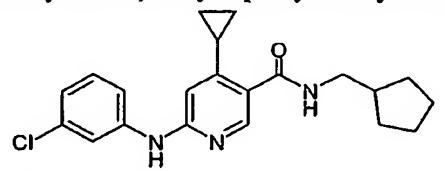
A mixture of 6-chloro-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide (Description 3) (100 mg), 2-bromo-5-fluoroaniline (65 mg), cesium carbonate (155 mg), tris(dibenzylidene-acetone)palladium(0) (3.3 mg), 4,5-bis(diphenylphosphino)-9,9-dirnethyl xanthene (Xantphos) (2.2 mg) and 1,4-dioxan (1 ml) was stirred under reflux under nitrogen for 18 hours. The mixture was allowed to cool, the insoluble material filtered off, and washed with ethyl acetate. The filtrate was

evaporated under reduced pressure and the residue purified by MDAP to afford the title compound as a pale cream solid (14 mg).

NMR (DMSO-d6) δ 0.73 (2H, m), 1.02 (2H, m), 1.12-1.27 (2H, m) 1.62 (2H, d), 1.77 (1H, m), 2.34 (1H, m), 3.13 (2H, t), 3.27 (2H, t), 3.85 (2H, d of d), 6.69 (1H, s), 6.81 (1H, t of d), 7.63 (1H, t), 8.09 (1H, m), 8.11 (1H, s), 8.31 (1H, s), 8.38 (1H, t).

LC/MS t = 3.1 min, [MH⁺] 448 consistent with the molecular formula $C_{21}H_{23}^{-79}BrFN_3O_2$.

Example 30: 6-(3-Chloro-phenylamino)-N-cyclopentylmethyl-4-cyclopropyl-nicotinamide



- A mixture of 6-chloro-N-cyclopentylmethyl-4-cyclopropyl-nicotinamide (Description 8) (84mg) and 3-chloroaniline (0.5ml) was irradiated under microwave conditions at 180°C for 30mins. The reaction mixture was cooled and purified on silica gel eluting with dichloromethane then dichloromethane/ether 5:1 to give the title product (17mg).
- LC/MS, t = 3.7 min, Molecular ion observed [MH⁺] = 370 consistent with the molecular formula $C_{21}H_{24}^{35}ClN_3O$

The compounds in the tables below were prepared from the appropriate aniline and the intermediate in Descriptions 3, 6, 8 or 14.

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Preparation Method (Prep Method)

- A Conditions used are the same as for Example 1
- B Conditions used are the same as for Example 29.
- C Conditions used are the same as Example 30.

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Purification (Purific)

- A Mass-directed Autoprep
- B Biotage Horizon was used
- C Purification using a Waters Sep-Pak cartridge of silica gel, eluting with DCM, then DCM/Ether 1:1
- D The product was purified by dissolving the crude in ethyl acetate, washing with 5% aqueous sodium bicarbonate, followed by brine. The organic layer was dried (MgSO₄), evaporated, and the residue crystallised from isopropyl alcohol.
- E The crude product was recrystallised from solvent (given in brackets).
- F The product was purified by Biotage chromatography over silica gel, eluting with isohexaneethyl acetate (7:3)

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Example	Compound Name	Structure	Dren Method	Divific	1) Det Time(min)
Number	1				2) [MH+]
					3) Molecular Formula
31	6-(3-Chloro-phenylamino)-4-		A	A	3.30
	cyclopentyl-N-(tetrahydro-pyran-	C W W			414
	4-ylmethyl)-nicotinamide				C23H2835CIN3O2
		z z—I		-	
32	N-Cyclopentylmethyl-4-	· · · · · ·	A	Ą	3.74
	cyclopropyl-6-(2,4-dichloro-				404
	phenylamino)-nicotinamide	-I			C21H2335Cl2N3O
		CI · H			
33	6-(2-Chloro-4-fluoro-		A	A	3.40
	phenylamino)-N-				388
	cyclopentylmethyl-4-cyclopropyl-	-I			C21H2335CIFN3O
	nicotinamide	 Έ			
34	6-(4-Chloro-2-fluoro-	~ o <u>\</u>	A	A	3.58
	phenylamino)-N-				388
	cyclopentylmethyl-4-cyclopropyl-				C21H2335CIFN3O
	nicotinamide	н			
35	6-(2-Bromo-4-chloro-	ö	A	Ą	NMR data (CD3OD) 0.73-0.80 (2H, m),
	phenylamino)-N-				1.00-1.09 (2H,m), 1.27-1.36 (2H, m),
	cyclopentylmethyl-4-cyclopropyl-	-I			1.53-1.73 (4H, m), 1.76-1.86 (2H, m),
	nicotinamide	-H -H		•	2.15-2.29 (2H, m), 3.24-3.35 (2H, m),
					6.30 (1H, s), 7.09-7.17 (1H, m), 7.45
					(1H, dd), 7.68 (1H, dd), 7.97 (1H, s).

,					
30	6-(4-Chloro-2-methyl-	\ >	A	A	3.57
	phenylamino)-N-				384
	cyclopentylmethyl-4-cyclopropyl-nicotinamide	:-I =\ =\ Z-I			C22H2635CIN3O
37	6-(4-Bromo-2-chloro-	Š	A	A	3.3
	phenylamino)-4-cyclopropyl-N-				464
	(tetrahydro-pyran-4-ylmethyl)-			-	C21H2379Br35CIN3O2
	nicotinamide	× × ∀ ∀ V			
38	6-(2-Bromo-4-chloro-	° . △	A	A	3.3
-	phenylamino)-4-cyclopropyl-N-	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		·	464
ن الم	(tetrahydro-pyran-4-ylmethyl)-				C21H23 79Br35C1N3O2
	nicotinamide	z 			
39	4-Cyclopropyl-6-(3-fluoro-5-		A	A	3.4
<u>.</u>	trifluoromethyl-phenylamino)-N-				438
· •	(tetrahydro-pyran-4-ylmethyl)-				C22H23F4N3O2
• ••	nicotinamide	Z			
	6-(3-Chloro-4-cyano-	O=	Ą	4	3.1
	phenylamino)-4-cyclopropyl-N-				411
	(tetrahydro-pyran-4-ylmethyl)-				C22H2335CIN4O2
	nicotinamide				
41	6-(3-Bromo-4-cyano-	ő	A	A	3.1
•	phenylamino)-4-cyclopropyl-N-				455
	(tetrahydro-pyran-4-ylmethyl)-				C22H23 79BrN4O2
	nicotinamide				

	4-Cyclopropyl-6-(3,4-dibromo-	Pg.	A	A	3.38	
•	phenylamino)-N-(tetrahydro- pyran-4-ylmethyl)-nicotinamide	ZI ZI			508 C ₂₁ H ₂₃ ⁷⁹ Br ₂ N ₃ O ₂	
	6-(3-Chloro-phenylamino)-4- cyclopropyl-N-(1,1-dioxo- tetrahydro-1 <i>f</i> -thiophen-3- ylmethyl)-nicotinamide	O NI NI NI NI NI NI	A	A	2.9 420 C ₂₀ H ₂₂ ³⁵ ClN ₃ O ₃ S	
	6-(2,4-Dichloro-phenylamino)-4- cyclopropyl-N-(1,1-dioxo- tetrahydro-1 lbthiophen-3- ylmethyl)-nicotinamide	CI C	Α.	4	3.0 454 C ₂₀ H ₂₁ ³⁵ Cl ₂ N ₃ O ₃ S	
	6-(3,4-Dichloro-phenylamino)-4- cyclopropyl-N-(1,1-dioxo- tetrahydro-1f ⁻ thiophen-3- ylmethyl)-nicotinamide	O N N N N N N N N N N N N N N N N N N N	A	4	3.2 454 C ₂₀ H ₂₁ ³⁵ Cl ₂ N ₃ O ₃ S	
	4-Cyclopropyl-6-(2-fluoro-3-trifluoromethyl-phenylamino)- N-(1,1-dioxo-tetrahydro-1 <i>l</i> ⁶ -thiophen-3-ylmethyl)-nicotinamide	N N N N N N N N N N N N N N N N N N N	∀	∢	3.0 472 C ₂₁ H ₂₁ F ₄ N ₃ O ₃ S	<u></u>
	6-(2-Chloro-4-cyano-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	ZH OH	æ	¥	2.9 411 C ₂₂ H ₂₃ ³⁵ ClN ₄ O ₂	

3.8 390 C ₂₀ H ₂₁ ³⁵ Cl ₂ N ₃ O	3.7 374 C ₂₀ H ₂₁ ³⁵ ClFN ₃ O	3.7 408 C ₂₁ H ₂₁ F ₄ N ₃ O	3.9 390 C20H21 35C12N3O	3.8 434 C ₂₀ H ₂₁ ⁷⁹ Br ³⁵ CIN ₃ O	3.6 374 C ₂₀ H ₂₁ ³⁵ CIFN ₃ O
m ·	Д	М	4	₹	A
Α.	A.	A	Ą	Ą	Ą
ZI ZI ZI ZI	ZI N N N N N	THE	N N N N N N N N N N N N N N N N N N N	NH NH	C H H H H H H H H H H H H H H H H H H H
6-(2,4-Dichloro-phenylamino)-N-cyclobutylmethyl-4-cyclopropylnicotinamide	6-(3-Chloro-4-fluoro-phenylamino)-N-cyclobutylmethyl-4-cyclopropylnicotinamide	6-(2-Fluoro-3-trifluoromethyl-phenylamino)-N-cyclobutylmethyl-4-cyclopropyl-nicotinamide	6-(3,4-Dichloro-phenylamino)-N-cyclobutylmethyl-4-cyclopropylnicotinamide	6-(4-Bromo-2-chloro-phenylamino)- N-cyclobutylmethyl-4-cyclopropyl- nicotinamide	6-(4-Chloro-2-fluoro-phenylamino)-N-cyclobutylmethyl-4-cyclopropylnicotinamide
48	49	50	51	52	53

V ₃ O	¹⁵ CIN ₃ O	V ₃ O			•
3.5 356 C ₂₀ H ₂₂ ³⁵ ClN ₃ O	3.8 434 C ₂₀ H ₂₁ ⁷⁹ Br ³⁵ CIN ₃ O	3.5 370 C ₂₁ H ₂₄ ³⁵ CIN ₃ O	3.3 365 C ₂₁ H ₂₁ FN ₄ O	3.2 361 C ₂₂ H ₂₄ N ₄ O	3.2 347 C ₂₁ H ₂₂ N ₄ O
B	М	<u>π</u>	A	<u>m</u>	B
Α	₹	Ą	4	æ	В
ZI ZI	ZI ZI	O= ZI ZI ZI	N H J	ZI ZI	N N N N N N N N N N N N N N N N N N N
6-(3-Chloro-phenylamino)-N-cyclobutylmethyl-4-cyclopropylnicotinamide	6-(2-Bromo-4-chloro-phenylamino)- N-cyclobutylmethyl-4-cyclopropyl- nicotinamide	6-(4-Chloro-2-methyl-phenylamino)-N-cyclobutylmethyl-4-cyclopropyl-nicotinamide	6-(4-Cyano-2-fluoro-phenylamino)- N-cyclobutylmethyl-4-cyclopropyl- nicotinamide	6-(4-Cyano-2-methyl-phenylamino)- N-cyclobutylmethyl-4-cycloopropyl- nicotinamide	6-(3-Cyano-phenylamino)-N- cyclobutylmethyl-4-cyclopropyl- nicotinamide
54	55		57	58	59

3.3 340 C ₂₀ H ₂₂ FN ₃ O	3.7 370 C ₂₁ H ₂₄ ³⁵ CIN ₃ O	3.7 400 C ₂₀ H ₂₂ ⁷⁹ BrN ₃ O	3.6 381 C ₂₁ H ₂₁ ³⁵ CIN ₄ O	3.4 370 C ₂₁ H ₂₄ ³⁵ ClN ₃ O	3.7 390 C ₂₀ H ₂₁ ³⁵ Cl ₂ N ₃ O
9 B	A	B. 4	A 3	<u>8</u> <u>9</u>	A 3
¥	4	4	A	∀	A
NT NT	O NH	N N N N N N N N N N N N N N N N N N N	N N N N N N N N N N N N N N N N N N N	NH NH NH	D D
N-Cyclobutylmethyl-4-cyclopropyl-6-(3-fluoro-phenylamino)-nicotinamide	6-(3-Chloro-4-methyl-phenylamino)-N-cyclobutylmethyl-4-cyclopropyl-nicotinamide	6-(3-Bromo-phenylamino)-N- cyclobutylmethyl-4-cyclopropyl- nicotinamide	6-(3-Chloro-4-cyano-phenylamino)- N-cyclobutylmethyl-4-cyclopropyl- nicotinamide	6-(3-Chloro-2-methyl-phenylamino)- N-cyclobutylmethyl-4-cyclopropyl-nicotinamide	N-Cyclobutylmethyl-4-cyclopropyl-6-(2,5-dichloro-phenylamino)-nicotinamide
09	61	62	63	64	59

3.5 374 C ₂₀ H ₂₁ ³⁵ CIFN ₃ O	3.58 406 C ₂₁ H ₂₂ F ₃ N ₃ O ₂	3.9 434 C ₂₀ H ₂₁ ³⁵ Cl ⁷⁹ BrN ₃ O	3.6 358 C ₂₀ H ₂₁ F ₂ N ₃ O	3.82 414 C ₂₁ H ₂₄ ⁷⁹ BrN ₃ O	3.48 354 C ₂₁ H ₂₄ FN ₃ O
<u>IL</u>	<u>m</u>	Д	· M	4	A
Ą	A	A.	A	U	C
D ZH	22			NH N	NH NH
6-(5-Chloro-2-fluoro-phenylamino)- N-cyclobutylmethyl-4-cyclopropyl- nicotinamide	N-Cyclobutylmethyl-4-cyclopropyl-6-(3-trifluoromethoxy-phenylamino)-nicotinamide	6-(3-Bromo-4-chloro-phenylamino)- N -cyclobutylmethyl-4-cyclopropyl- nicotinamide	N -Cyclobutylmethyl-4-cyclopropyl-6-(3,5-difluoro-phenylamino)-nicotinamide	6-(3-Bromo-phenylamino)-N-cyclopentylmethyl-4-cyclopropylnicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3-fluoro- phenylamino)-nicotinamide
99	29	89	69		71

3.73 404 C22H24F3N3O	3.79 420 C22H24F3N3O2	3.99 404 C ₂₁ H ₂₃ ³⁵ Cl ₂ N ₃ O	3.71 372 C21H23F2N3O	3.74 388 C ₂₁ H ₂₃ ³⁵ CIFN ₃ O	3.60 384 C ₂₂ H ₂₆ ³⁵ CIN ₃ O
æ	ن ت	B	Ø	æ	æ
Ü	U	Ą	¥	¥	Ą
N N N N N N N N N N N N N N N N N N N	FF O H N H	CI N N N D	ZH ZH ZH ZH	N SI	D ZH
N-Cyclopentylmethyl-4-cyclopropyl-6-(3-trifluoromethyl-phenylamino)-nicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3- trifluoromethoxy-phenylamino)- nicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3,4-dichloro- phenylamino)-nicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3,5-difluoro- phenylamino)-nicotinamide	6-(3-Chloro-4-fluoro-phenylamino)-N-cyclopentylmethyl-4-cyclopropylnicotinamide	6-(3-Chloro-2-methyl-phenylamino)-N-cyclopentylmethyl-4-cyclopropylnicotinamide
72	73	74	75	76	77

78	6-(4-Bromo-3-fluoro-		A	В	3.82
	phenylamino)-N-				432
	cyclopentylmethyl-4-cyclopropyl-nicotinamide				C ₂₁ H ₂₃ ⁷⁹ BrFN ₃ O
79	6-(3-Chloro-4-cyano-	\(\sum_{\color=1}^{\color=1}	A	B	3.73
	phenylamino)-N-				395
	cyclopentylmethyl-4-cyclopropyl-	THE NOTICE TO THE PARTY OF THE			C22H2335CIN40
	псоплати	L.			
08	N-Cyclopentylmethyl-4-	ŏ	A	В	3.73
	cyclopropyl-6-(2-fluoro-3-				422
	trifluoromethyl-phenylamino)-				C22H23F4N3O
	nicotinamide	N H 3 3	·		
81	N-Cyclopentylmethyl-4-	ο Δ	A	В	3.80
	cyclopropyl-6-(4-fluoro-3-			·	422
	trifluoromethyl-phenylamino)-				C22H23F4N3O
	nicotinamide	H F			
82	N-Cyclopentylmethyl-4-	, C	A	В	3.95
	cyclopropyl-6-(5-fluoro-3-				422
	trifluoromethyl-phenylamino)-				C22H23F4N3O
	nicotinamide	¥			
83	N-Cyclopentylmethyl-4-	δ Δ	* W	В	3.65
	cyclopropyl-6-(2-methyl-3-				418
	trifluoromethyl-phenylamino)-				C23H26F3N3O
	nicotinamide	. н н н н н н н н н н н н н н н н н н н			

٢		1			T	T
00 %	4.00 448 C ₂₁ H ₂₃ ⁷⁹ Br ³⁵ CIN ₃ O	3.73 384 C ₂₂ H ₂₆ ³⁵ CIN ₃ O	3.1 388 C ₂₁ H ₂₃ F ₂ N ₃ O ₂	3.63 372 C ₂₁ H ₂₃ F ₂ N ₃ O	3.30 438 C22H23F4N3O2	3.48 420 C ₂₁ H ₂₃ Cl ₂ N ₃ O ₂
•	₹	Д	4	æ	₹ .	A
	1	A	A	¥	¥	A
	NI N	H ₃ C	ZH ZH ZH	ZI O= ZI ZI	л п 2-х 2-х	
6 (1 Bromo 3 obloro	phenylamino)-N- cyclopentylmethyl-4-cyclopropyl- nicotinamide	6-(3-Chloro-4-methyl-phenylamino)-N-cyclopentylmethyl-4-cyclopropylnicotinamide	4-Cyclopropyl-6-(3,5-difluorophenylamino)- N-(tetrahydropyran-4-ylmethyl)-nicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3,4-difluoro- phenylamino)-nicotinamide	2-Cyclopropyl-6-(2-fluoro-3-trifluoromethyl-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	2-Cyclopropyl-6-(2,4-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide
V8	5	85	98	87	, ⊗ ⊗	68

Table 3

* Duration of microwave irradiation was 60 minutes instead of 30 min.

1) Ret Time(min) . 2) [MH+] 3) Molecular Formula	3.05 386 C ₂₁ H ₂₄ ³⁵ CI N ₃ O ₂	3.51 466 C ₂₁ H ₂₃ ⁸¹ Br ³⁵ Cl N ₃ O ₂	3.28 438 C22H23F4N3O2	3.14 438 C22H23F4N3O2	3.05 450 C ₂₁ H ₂₃ ⁸¹ Br F N ₃ O ₂
Purific.	A	∢	A	¥	¥
Prep. Method	¥	A	¥	¥	A
Structure	Z-I Z-I Z-I Z-I	N-H N-H	O N N N N N N N N N N N N N N N N N N N	N H H H H H H H H H H H H H H H H H H H	Br N-H N-H
Compound Name	6-(3-Chloro-phenylamino)-4- cyclopropyl-N-(tetrahydro-pyran- 4-ylmethyl)-nicotinamide	6-(4-Bromo-3-chloro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	4-Cyclopropyl-6-(3-fluoro-4-trifluoromethyl-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	4-Cyclopropyl-6-(4-fluoro-3- trifluoromethyl-phenylamino)-N- (tetrahydro-pyran-4-ylmethyl)- nicotinamide	6-(4-Bromo-2-fluoro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide
Compound Number.	06	91		93	94

101	6-(5-Chloro-2-fluoro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	D NH	A *	A	3.2 404 C ₂₁ H ₂₃ ³⁵ CIFN ₃ O ₂
102	4-Cyclopropyl-6-(2-fluoro-5-trifluoromethyl-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide		A *	A	3.1 438 C ₂₂ H ₂₃ F ₄ N ₃ O ₂
103	6-(2-Chloro-5-trifluoromethyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide		¥	A	3.3 454 C ₂₂ H ₂₃ ³⁵ ClF ₃ N ₃ O ₂
104	6-(2-Bromo-5-trifluoromethyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide		¥ ·	¥	3.3 498 C ₂₂ H ₂₃ ⁷⁹ BrF ₃ N ₃ O ₂
	6-(5-Chloro-2-methyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	O ZH ZH ZH ZH ZH	4	A	3.2 400 C ₂₂ H ₂₆ ³⁵ CIN ₃ O ₂
106	6-(4-Cyano-2-methyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	NE NE	A	Æ	2.8 391 C ₂₃ H ₂₆ N ₄ O ₂

4-Cyclopropyl-6-(2-methyl-3-	o	A	A	3.1
trifluoromethyl-phenylamino)-N-				434
(tetrahydro-pyran-4-ylmethyl)- nicotinamide				C23H26F3N3O2
6-(2-Chloro-5-fluoro-	, o	A	A	3.1
phenylamino)-4-cyclopropyl-N-				404
(ccuality do - pyran - 4 - yimetnyi) - nicotinamide				C ₂₁ H ₂₃ CIFN ₃ O ₂
6-(2-Cyano-3-methyl-	o ∆	A	A	2.68
phenylamino)-4-cyclopropyl-N-				391
(tetrahydro-pyran-4-ylmethyl)-				C23H26N4O2
omannae	Z	_		
6-(4-Bromo-3-methyl-	° \(\rightarrow \)	A	D	3.3
phenylamino)-4-cyclopropyl-N-	Z _B			444
(tetrahydro-pyran-4-ylmethyl)-		- -		C ₂₂ H ₂₆ ⁷⁹ BrN ₃ O ₂
nicotinamide	T			
4-Cyclopropyl-6-(3-fluoro-4-	° \(\rightarrow\)	A	D	3.0
methyl-phenylamino)-N-			·	384
(tetrahydro-pyran-4-ylmethyl)-				C ₂₂ H ₂₆ FN ₃ O ₂
nicotinamide	Z			
6-(3-Chloro-4-methyl-	\one \one \one \one \one \one \one \one	A	D	3.2
phenylamino)-4-cyclopropyl-N-				400
(tetrahydro-pyran-4-ylmethyl)-				C ₂₂ H ₂₆ 35CIN,O ₂
nicotinamide	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			

					
3.0 388 C ₂₁ H ₂₃ F ₂ N ₃ O ₂	3.2 434 C ₂₃ H ₂₆ F ₃ N ₃ O ₂	3.2 352 C ₂₁ H ₂₅ N ₃ O ₂	3.22 374 C ₂₀ H ₂₁ CIFN ₃ O	3.46 350 C22H27N3O	3.32 366 C ₂₂ H ₂₇ N ₃ O ₂
Q	A	A	ф	K	A
A	A	Ą	4	*	* *
ZI	NH N			ZH O ZH ZH	H ₂ C ₂ O ₂ H
4-Cyclopropyl-6-(3,4-difluoro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	4-Cyclopropyl-6-(2-methyl-5-trifluoromethyl-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	N-Cyclobutylmethyl-4-cyclopropyl-6-(3-methoxy-phenylamino)-nicotinamide	6-(2-Chloro-4-fluoro-phenylamino)-N-cyclobutylmethylnicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3-methyl- phenylamino)-nicotinamide	N-Cyclopentylmethyl-4-cyclopropyl-6-(3-methoxy-phenylamino)-nicotinamide
113	114	115	116		118

3.99 404 C ₂₁ H ₂₃ ³⁵ Cl ₂ N ₃ O	3.88 438 C22H23 ³⁵ CIF ₃ N ₃ O	V4O2	F2N30	N ₃ O	3.24 386 C ₂₁ H ₂₄ Cl N ₃ O ₂
3.99 404 C21H23	3.88 438 C22H23	2.8 395 C ₂₂ H ₂₃ FN ₄ O ₂	3.50 372 C21H23F2N3O	3.5 408 C ₂₁ H ₂₁ F ₄ N ₃ O	3.24 386 C ₂₁ H ₂₄
B	æ	A	M	Ф	Ą
* V	A	В	Ą	A	A
NH N	N N N N N N N N N N N N N N N N N N N	ZI Z	H N H J		O Z-I O Z-I
N-Cyclopentylmethyl-4-cyclopropyl-6-(2,3-dichlorophenylamino)-nicotinamide	6-(3-Chloro-4-trifluoromethyl-phenylamino)-N-cyclopentylmethyl-4-cyclopropylnicotinamide	6-(4-Cyano-2-fluoro-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(2,3-difluoro- phenylamino)-nicotinamide	N -Cyclobutylmethyl-4- cyclopropyl-6-(4-fluoro-3- trifluoromethyl-phenylamino)- nicotinamide	6-(3-Chloro-phenylamino)-2- cyclopropyl-N-(tetrahydro-pyran- 4-ylmethyl)-nicotinamide
119	120	121	122	123	124

C22H2381BrF3N3O2

3.55

125	2-Cyclopropyl-N-(tetrahydro-	A		A	3.32
	pyran-4-ylmethyl)-6-(3-	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	-		420
	trifluoromethyl-phenylamino)-	Z Z			C22H24F3N3O2
	nicotinamide	L			
126	6-(3-Bromo-phenylamino)-2-	V	7	A	3.32
	cyclopropyl-N-(tetrahydro-pyran-		;		432
	4-ylmethyl)-nicotinamide				C ₂₁ H ₂₄ ⁸¹ Br N ₃ O ₂
		H			
127	2-Cyclopropyl-N-(tetrahydro-	A O O O	7	A	3.37
	pyran-4-ylmethyl)-6-(3-				436
	trifluoromethoxy-phenylamino)-	A 2 - 1 0 - 1 - 1			C22H24F3N3O3
	nicotinamide				

* Duration of microwave irradiation was 60 minutes instead of 30 min.

^{**} Duration of microwave irradiation was 90 minutes instead of 30 min.

Table 4				
Example Number	Compound Name	Structure	Prep. Method Purific.	Purific.
128	6-(4-Chloro-3-trifluoromethyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	C H N N H F F H H	Ą	A
129	6-(4-Bromo-3-trifluoromethyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	Br Br N N H F F F F F F F F F F F F F F F F F	¥	A

454 C₂₂H₂₃ CIF₃N₃O₂

3) Molecular Formula

3.52

2) [MH+] or [M-H⁺]

1) Ret Time(min)

130	6-(3-Chloro-4-trifluoromethoxy-	F Q V	A	A	3.42
	phenylamino)-4-cyclopropyl-N-				470
	(tetrahydro-pyran-4-ylmethyl)-	N N N N N N N N N N N N N N N N N N N			C ₂₂ H ₂₃ ³⁵ CIF ₃ N ₃ O ₃
	nicotinamide				
131	6-(3-Chloro-2-fluoro-	()	А	Ą	2.92
	phenylamino)-4-cyclopropyl-N-				404
	(tetrahydro-pyran-4-ylmethyl)-		-		C21H2335CIFN3O2
	nicotinamide	I			
132	4-Cyclopropyl-N-(tetrahydro-	(A	Ą	2.54
•	pyran-4-ylmethyl)-6-m-				366
	tolylamino-nicotinamide	I 			C22H27N3O2
133	4-Cyclopropyl-6-(3-methoxy-	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	A	A	2.56
	phenylamino)-N-(tetrahydro-			_	382
	pyran-4-ylmethyl)-nicotinamide				C22H27N3O3
134	4-Cyclopropyl-6-(3-fluoro-	\bigc\{ \bigc\}	Ą	A	2.76
	phenylamino)-N-(tetrahydro-				370 Carmana
	pyran-4-ylmethyl)-nicotinamide	I \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\			77511747177
135	6-(4-Cvano-nhenvlamino)-4-	Δ	V	A	2 63
	evelopropyi-N-(tetrahydro-pyran		4	4	777
	4-ylmethyl)-nicotinamide	Z-I			C22H24N4O2
		-1			

136	6-(2-Chloro-4-fluoro-	0	A	А	2.90
	phenylamino)-4-cyclopropyl-N-				404
	(tetrahydro-pyran-4-ylmethyl)-) z-I 			C21H2335CIFN3O2
	nicotinamide	CI H			
137	4-Cyclopropyl-6-(2,4-difluoro-	~ ∆	A	A	2.81
	phenylamino)-N-(tetrahydro-	/			388
	pyran-4-ylmethyl)-nicotinamide	-I			C21H23F2N3O2
		F F			
138	6-(2-Bromo-4-trifluoromethoxy-	å Å	A	A	3.80
	phenylamino)-N-				498
	cyclopentylmethyl-4-cyclopropyl-	T N N N		·	C22H2381BrF3N3O2
	nicotinamide	Вг Н			
139	N-Cyclopentylmethyl-4-	F. 0	A	A	3.71
	cyclopropyl-6-(2-fluoro-4-				422
	trifluoromethyl-phenylamino)-	-I			C22H23F4N3O
	nicotinamide	H H	•		
140	6-(2-Chloro-5-methyl-	° ∆ '`	A	A	2.9
	phenylamino)-4-cyclopropyl-N-				400
	(tetrahydro-pyran-4-ylmethyl)-	-°\			C ₂₂ H ₂₆ ³⁵ CIN ₃ O ₂
	nicotinamide	z ====================================			
14]	4-Cyclopropyl-6-(2-fluoro-5-	٥ >	A	A	2.8
	methyl-phenylamino)-N-			·	384
	(tetrahydro-pyran-4-ylmethyl)-				C22H26FN3O2
	nicotinamide	T			

3.1 444 C ₂₂ H ₂₆ ⁷⁹ BrN ₃ O ₂	1.9 391 C ₂₃ H ₂₆ N ₄ O ₂	2.8 388 C ₂₁ H ₂₃ F ₂ N ₃ O ₂	2.77 384 C ₂₂ H ₂₆ FN ₃ O ₂	2.8 411 C ₂₂ H ₂₃ ³⁵ CIN ₄ O ₂	3.2 420 C ₂₁ H ₂₃ ³⁵ Cl ₂ N ₃ O ₂
A	E (methan ol)	¥	A	E (Isoprop anol)	E (Isoprop anol)
A	A	A	¥	æ	Ф
NH N	ZI	ZI ZI Li			C H C C C C C C C C C C C C C C C C C C
6-(5-Bromo-2-methyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	6-(2-Cyano-5-methyl-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	4-Cyclopropyl-6-(2,3-difluoro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	4-Cyclopropyl-6-(5-fluoro-2-methyl-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	6-(3-Chloro-2-cyano-phenylamino)-4-cyclopropyl-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	4-Cyclopropyl-6-(2,3-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide
142	143	144	145	146	147

2.7 404 C ₂₀ H ₂₂ FN ₃ O ₃ S	3.41 361 C22H24N4O	3.56 420 C ₂₁ H ₂₃ Cl ₂ N ₃ O ₂	3.21 388 C ₂₁ H ₂₃ F ₂ N ₃ O ₂	3.25 404 C ₂₁ H ₂₃ Cl FN ₃ O ₂	3.42 420 C21H23Cl2N3O2
A	В	A	A	¥	A .
A	B N.B. 160mg of 3-cyano- amiline used	¥	A	¥	Ą
		°	Ŷ	°	Ç
O=ZI	O=\ZI	0=\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	O=\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	0=\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	O=Z-I
T ZI	ZI	0 0 Z-I	п— S-д	Σ-I	∑-I
dioxo- 1-3- mide	t- mide	lichloro- nydro- tinamide	lifluoro- 1ydro- tinamide	ropyl-N- nethyl)-	ichloro- nydro- tinamide
4-Cyclopropyl-N-(1,1-dioxo-tetrahydro-1 l^6 -thiophen-3-ylmethyl)-6-(3-fluoro-phenylamino)-nicotinamide	N-Cyclopentylmethyl-4- cyclopropyl-6-(3-cyano- phenylamino)-nicotinamide	2-Cyclopropyl-6-(3,4-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	2-Cyclopropyl-6-(3,5-difluoro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide	6-(5-Chloro-2-fluoro-phenylamino)-2-cyclopropyl-N (tetrahydro-pyran-4-ylmethyl)-nicotinamide	2-Cyclopropyl-6-(2,5-dichloro-phenylamino)-N-(tetrahydro-pyran-4-ylmethyl)-nicotinamide
4-Cyclopropyl-N-(1,1-tetrahydro-1 l^6 -thiopherylmethyl)-6-(3-fluorophenylamino)-nicotina	N-Cyclope cyclopropy phenylamir	2-Cyclopro phenylamir pyran-4-yln	2-Cyclopro phenylamin pyran-4-yln	6-(5-Chloro-2-fluoro-phenylamino)-2-cyclc (tetrahydro-pyran-4-y nicotinamide	2-Cyclopro phenylamir pyran-4-yln
	6			2	
148	149	150	151	152	153

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Formulations for pharmaceutical use incorporating compounds of the present invention can be prepared in various forms and with numerous excipients. Examples of such formulations are given below.

5 Example 154: Inhalant Formulation

A compound of formula (I) or a pharmaceutically acceptable derivative thereof, (1 mg to 100 mg) is aerosolized from a metered dose inhaler to deliver the desired amount of drug per use.

Example 155: Tablet Formulation

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	<u>Table</u>	ets/Ingredients	Per Tablet			
	1.	Active ingredient	40 mg			
		(Compound of formula (I) or pharmaceutically acceptable derivative)				
	2.	Com Starch	20 mg			
15	3.	Alginic acid	20 mg			
	4.	Sodium Alginate	20 mg			
	5.	Mg stearate	1.3 mg			

20 Procedure for tablet formulation:

Ingredients 1, 2, 3 and 4 are blended in a suitable mixer/blender. Sufficient water is added portion-wise to the blend with careful mixing after each addition until the mass is of a consistency to permit its conversion to wet granules. The wet mass is converted to granules by passing it through an oscillating granulator using a No. 8 mesh (2.38 mm) screen. The wet granules are then dried in an oven at 140°F (60°C) until dry. The dry granules are lubricated with ingredient No. 5, and the lubricated granules are compressed on a suitable tablet press.

Example 156: Parenteral Formulation

A pharmaceutical composition for parenteral administration is prepared by dissolving an appropriate amount of a compound of formula (I) in polyethylene glycol with heating. This solution is then diluted with water for injections Ph Eur. (to 100 ml). The solution is then rendered sterile by filtration through a 0.22 micron membrane filter and sealed in sterile containers.

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